BAYLAR ATÖLYE

NANXING TÜRKİYE TEK YETKİLİ SATICISI

2025
ÜRÜN KATALOĞU
PRODUCT CATALOG

BAYLAR ATÖLYE
NANXING TÜRKİYE TEK YETKİLİ SATICISI

Değerli Müşterilerimiz,



1974 yılından beri ahşap işleme makineleri sektöründe köklü bir geçmişe sahip olan firmamız, marka haline gelmiş ve oluşturduğu güven ile sektöre damgasını vurmuştur. Yıllar içinde kazandığımız deneyim ve birikim ile sektördeki liderliğimizi sürdürmek için sürekli olarak yenilikçi ve ileri görüşlü bir vizyonla hareket etmekteyiz.

Sektöre getirdiğimiz yenilikçi vizyonumuzla, ithal makinelerimizin teknik servis hizmetlerini yurtdışına bağımlı olmadan, kendi uzman ekibimizle sağlayarak hizmet kalitesini arttıran ilk firmayız. Bu sayede, müşterilerimize daha hızlı ve etkili bir destek sunmayı amaçlamaktayız. Sektördeki gelişmeleri yakından takip ederek, müşteri memnuniyetini her zaman en üst düzeyde tutmak için çalışıyoruz.

Piyasaya yön veren Çin'in en büyük ahşap işleme makineleri üreticisi Nanxing Machinery ile olan iş birliğimiz sayesinde, sektördeki en kaliteli ve uygun fiyatlı makineleri siz değerli müşterilerimize sunmaktayız. Nanxing Machinery'nin teknolojik üstünlüğü ve üretim kalitesi ile birleşen, bizim uzman ekibimizin deneyimi ve müşteri odaklı yaklaşımımızla, sektördeki öncü konumumuzu güçlendirmekteyiz.

Amacımız, üretim süreçlerinizi desteklemek ve verimliliğinizi arttırmak için kapsamlı bir ürün yelpazesi sunarak sektörde öncü olmaktır. Kataloğumuzda, sunduğumuz makinelerin teknik özelliklerini detaylı bir şekilde bulabilirsiniz. Sizlere en uygun çözümleri sunmak ve işletmenizin başarısına katkıda bulunmak için buradayız. Bizimle çalışarak, kaliteli ürünlerle daha verimli bir üretim sürecine adım atabilirsiniz.

Siz değerli müşterilerimizin güveni ve memnuniyeti bizim için her zaman önceliklidir. Sorularınız ve talepleriniz için her zaman yanınızdayız.
Saygılarımızla,

Nuri BAYLAR
BAYLAR ATÖLYE VE AYDINLATMA TİC.LTD.ŞTİ.

Dear Valued Customers,

Since 1974, our company, which has a deep-rooted history in the woodworking machinery sector, has become a brand and has left its mark on the sector with the trust it has created.
With the experience and knowledge we have gained over the years, we constantly act with an innovative and forward-looking vision to maintain our leadership in the sector.
With our innovative vision we have brought to the sector, we are the first company to increase the quality of service by providing technical service of our imported machines with our own expert team without being dependent on abroad. In this way, we aim to provide faster and more effective support to our customers. By closely following the developments in the sector, we always strive to keep customer satisfaction at the highest level.
Thanks to our cooperation with Nanxing Machinery, China's largest woodworking machinery manufacturer, we offer the best quality and affordable machines in the sector to our valued customers. With the experience of our team of experts and our customer-oriented approach, combined with Nanxing Machinery's technological superiority and production quality, we strengthen our leading position in the industry.
Our aim is to be a pioneer in the industry by offering a comprehensive range of products to support your production processes and increase your productivity. In our catalog, you can find detailed technical specifications of the machines we offer. We are here to offer you the most suitable solutions and contribute to the success of your business. By working with us, you can step into a more efficient production process with quality products.
The trust and satisfaction of our valued customers is always our priority. We are always at your side for your questions and requests.

Best Regards,
Nuri BAYLAR
BAYLAR ATÖLYE VE AYDINLATMA TİC.LTD.ŞTİ

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PANEL EBATLAMA MAKİNELERİ
PANEL SIZING MACHINES

BAYLAR ATÖLYE
NANXING TÜRKİYE TEK YETKİLİ SATICISI

NZH3825D

Angüler Panel Ebatlama Makinesi
Angular Panel Sizing Machine





120mm Kesim Yüksekliği: Maks.120mm
120mm Cutting Height: Max.120mm

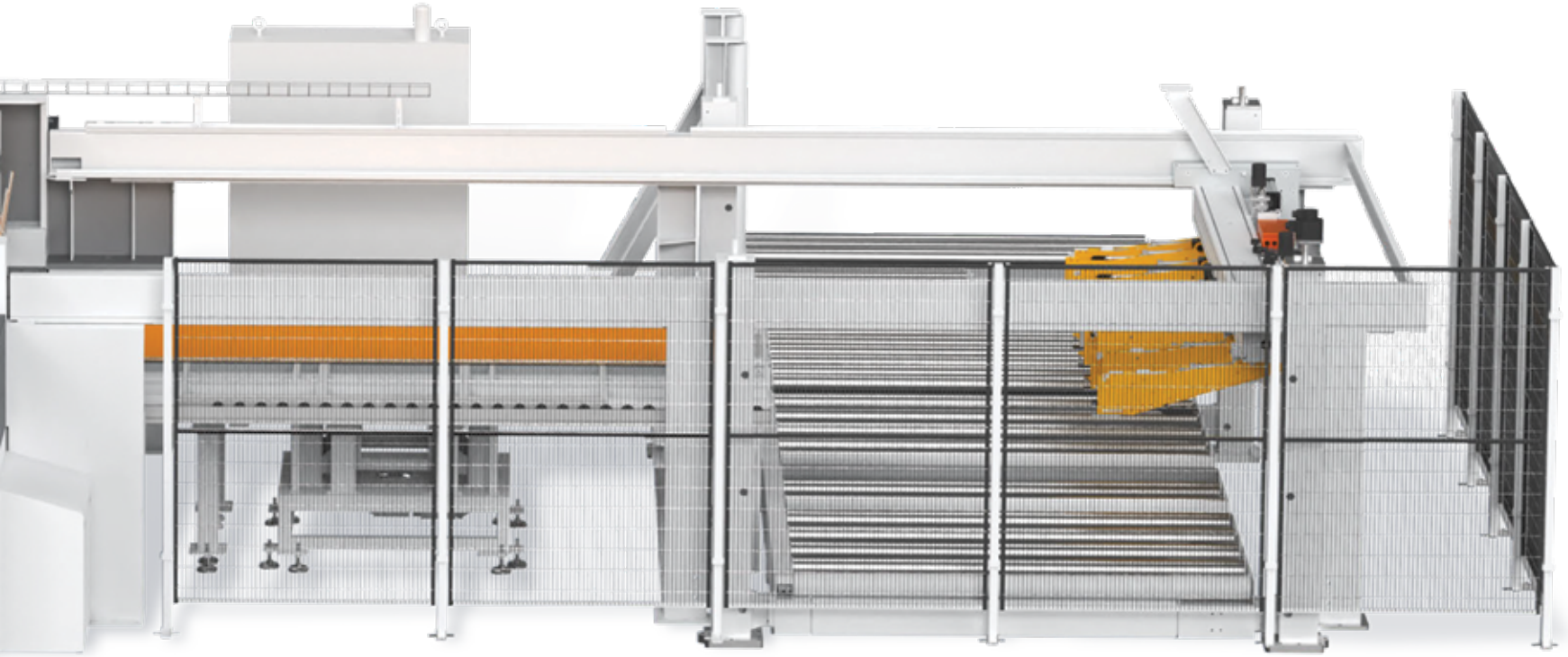


Testere Arabası
Duty saw carriage



Uzunlamasına ve Enlemesine Kesme
Cutting Lengthwise and crosswise

baylaratolye.com





Bağımsız Çift İtici
Twin-pusher, independently



Otomatik Döndürücü (Opsiyon)
Auto.turning device (Option)



Otomatik Fire ve Toz Toplama
Auto.off-cut chopping and collecting

BAYLAR ATÖLYE
NANXING TÜRKİYE TEK YETKİLİ SATICISI

NPL380D

Asansörlü Twin Pusher'lı Panel Ebatlama Makinesi
Panel Sizing Machine With Lifting Table (Twin program fence & Twin pusher)
Opsiyon / Optional: **NPL440D**





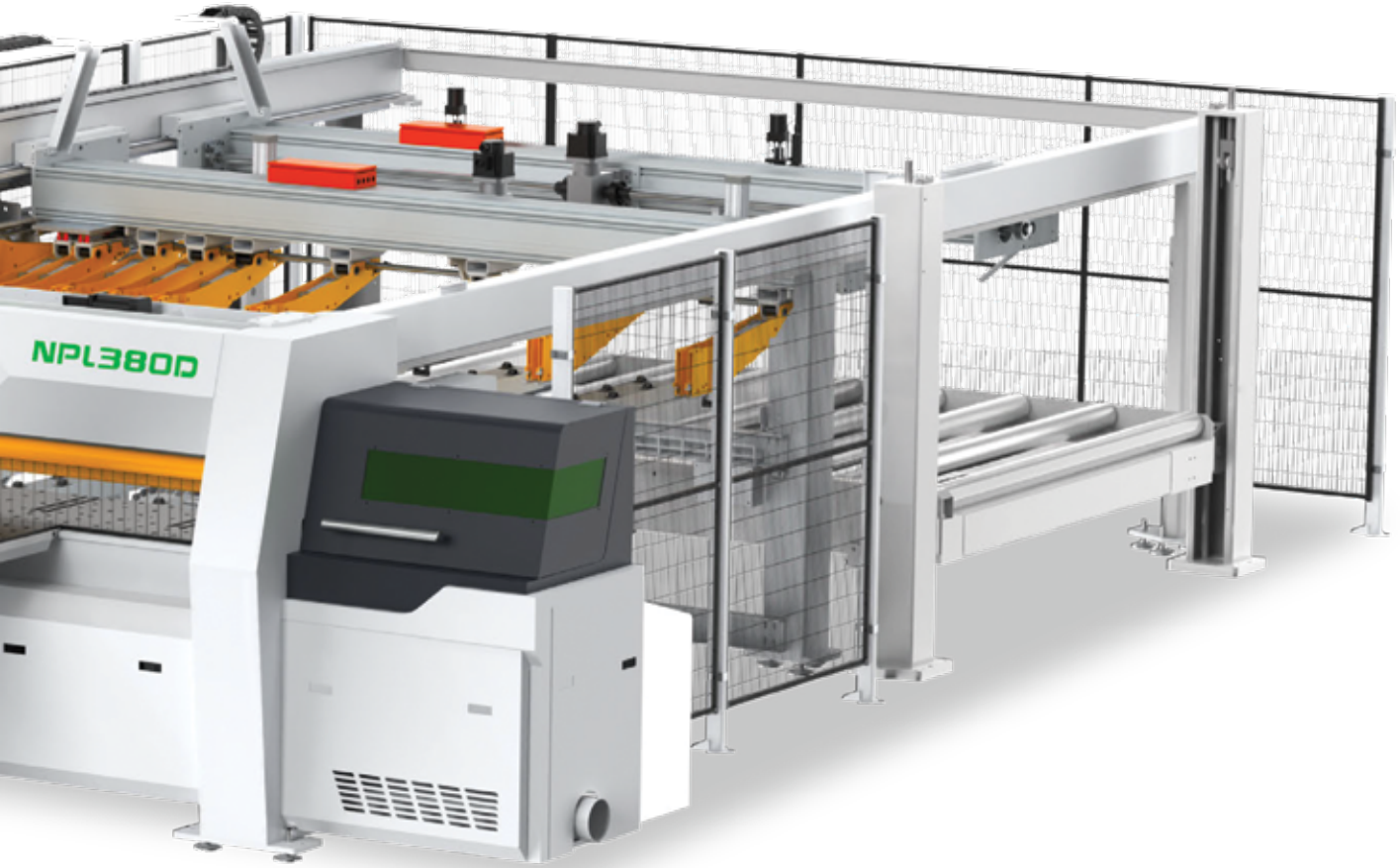
120mm Kesim Yüksekliği: Maks.120mm
120mm Cutting Height: Max.120mm

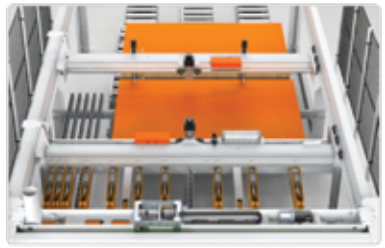


Bağımsız Çift İtici
Twin-pusher, independently

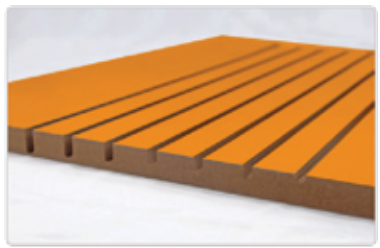


Testere Arabası
Duty saw carriage





Çift Pusher Konsolu
Heavy-duty twin program fence



Kanal Açmak için Servo Kontrollü Ana Testere (Opsiyon)
Main saw servo control for grooving (option)



Otomatik Yükleme Asansörü
Automatic rear loading

baylaratolye.com

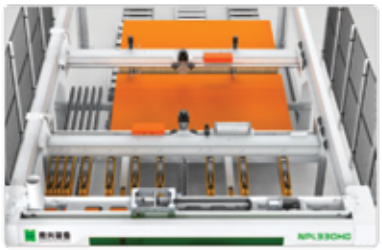
NPL330HG

Asansörlü Panel Ebatlama Makinesi
Panel Sizing Machine With Lifting Table
Opsiyon / Optional: **NPL440HG**





120mm Kesim Yüksekliği: Maks.120mm
120mm Cutting Height: Max.120mm



Çift Pusher Konsolu
Heavy-duty twin program fence



Otomatik Yükleme Asansörü
Automatic rear loading

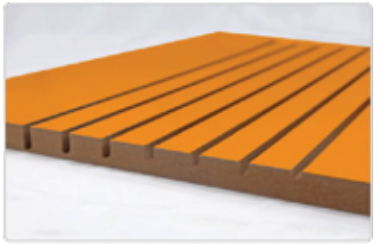
NPC330LE

Asansörlü Panel Ebatlama Makinesi
Panel Sizing Machine With Lifting Table





Entegre Testere Arabası
Integrated saw carriage



Kanal Açmak için Servo Kontrollü Ana Testere (Opsiyon)
Main saw servo control for grooving (option)



Otomatik Yükleme Asansörü
Automatic rear loading

baylaratolye.com

NPC330

Panel Ebatlama Makinesi
Panel Sizing Machine
Opsiyon / Optional: **NPC280, NPC380, NPC440**





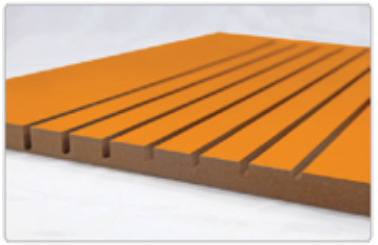
Yüksek Sertlik ve Dayanımlı Gövde Yapısı
Frame-type machine body of high rigidity



Entegre Testere Arabası
Integrated saw carriage



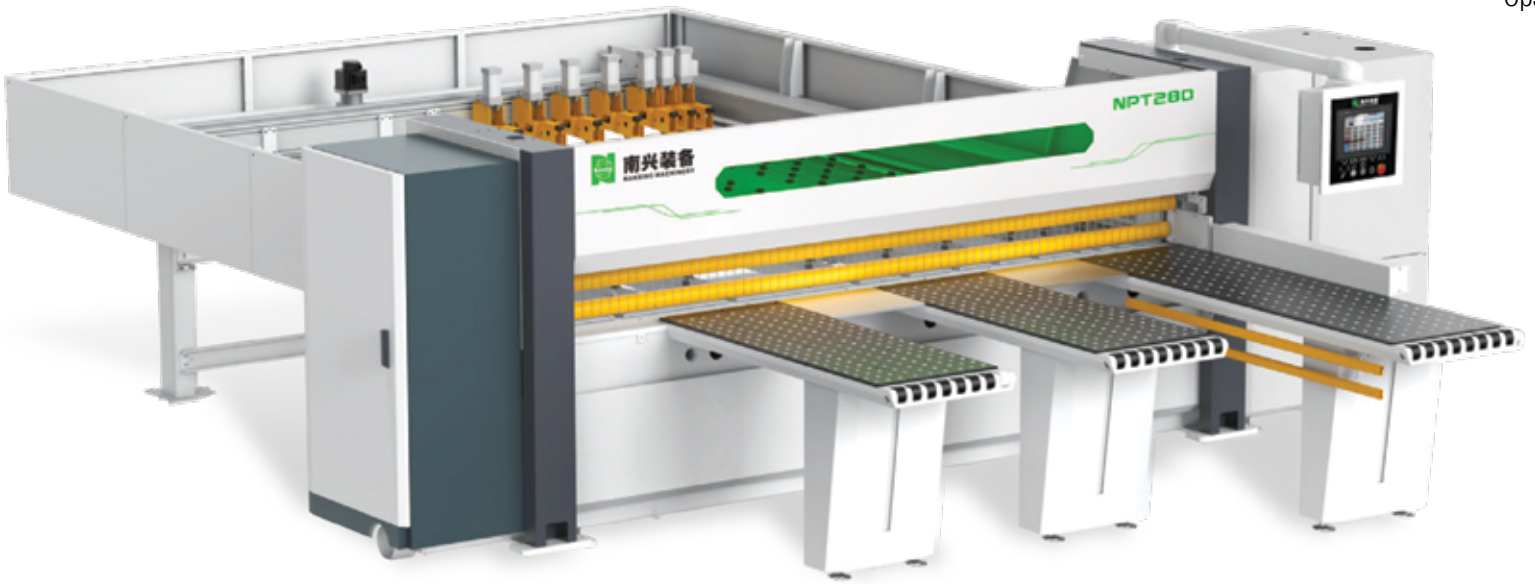
Kullanıcı Dostu Program Ara Yüzü ve Optimizasyonu
Optimization Program

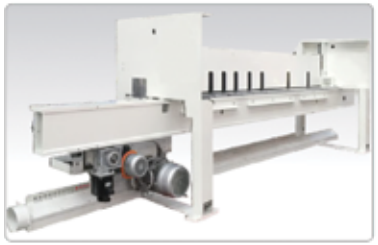


Kanal Açmak İçin Servo Kontrollü Ana Testere (Opsiyon)
Main saw servo control for grooving (option)

NPT280

Panel Ebatlama Makinesi
Panel Sizing Machine
Opsiyon / Optional: **NPT330**





Yüksek Sertlik ve Dayanımlı Gövde Yapısı
Frame-type machine body of high rigidity



Entegre Testere Arabası
Integrated saw carriage

baylaratolye.com

PANEL EBATLAMA MAKİNELERİ TEKNİK ÖZELLİKLERİ
TECHNICAL DETAILS OF PANEL SIZING MACHINES

MODEL	Maks. İşleme Ölçüsü Max. Machining Size	Testere İlerleme Hızı Saw Feed Speed	Tutucu Hızı Feeding speed	Ana Testere Motoru Main Saw Motor	Çizici Testere Motoru Scoring Saw Motor	Tutucu Adedi Gripper QTY	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension (L-W-H)
NPC330-Smart	L:2800mm H:30mm	90m/min 120m/min	85m/min	7.5 kw	2.2 kw	8	35 kw	.....	11260×10000×4000mm
NZH3825D	L:3800mm H:120mm	100m/min 120m/min	85m/min 52m/min	18.5 x 2kw (Ops. 22 kw)	2.2 kw	7 8+2	70.3 kw	18000 Kg	13384×7300×2020mm
NPL738DR	L:3780mm H:120mm	100m/min 120m/min	85m/min 52m/min	18.5 kw	2.2 kw	8+2	38.5 kw	.....	12000×8830×1820mm
NPL440D	L:4400mm H:120mm 4200×2440mm 4200×2200mm	100m/min 120m/min	85m/min 52m/min	18.5 kw (Ops. 22 kw)	2.2 kw	13	40 kw	12500 Kg	11700×10800×2020mm 11700×10300×2020mm
NPL380D	L:3800mm H:120mm 3660×2440mm 3660×2200mm	100m/min 120m/min	85m/min 52m/min	18.5 kw (Ops. 22 kw)	2.2 kw	12	40 kw	12580 Kg	13384×6700×2020mm 11700×9600×2020mm 11700×9900×2020mm
NPL380HG	L:3800mm H:120mm 3660×2440mm 3660×2200mm	90m/min 120m/min	85m/min	18.5 kw (Ops. 22 kw)	2.2 kw	10	40 kw	12500 Kg	11380×6700×2020mm 9800×9600×2020mm 9800×9900×2020mm
NPL330HG	L:3270mm H:120mm 3100×2440mm 3100×2200mm	90m/min 120m/min	85m/min	15 kw (Ops. 22 kw)	2.2 kw	10	40 kw	11700 Kg	11226×6170×2020mm 9800×9015×2020mm 9800×9406×2020mm
NPC330LE	L:3270mm H:90/120mm 2750×1220mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	10	27.2 kw	5800 Kg	7100×5400×1820mm
NPC380	L:3800mm H:90/120mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	11	24.2 kw	5500 Kg	7375×6000×1820mm
NPC330	L:3270mm H:90/120mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	10	24.2 kw	4800 Kg	6900×5400×1820mm
NPC330S	L:3270mm H:90/120mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	10	26.5 kw	4800 Kg	7100×5400×1820mm
NPC280	L:2780mm H:90/120mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	9	24.2 kw	4600 Kg	6900×4950×1820mm
NPT330	L:3270mm H:90/120mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	10	24.2 kw	4800 Kg	6900×5400×1820mm
NPT280	L:2780mm H:90/120mm	90m/min 120m/min	85m/min	15 kw (Ops. 18.5 kw)	2.2 kw	9	24.2 kw	4600 Kg	6900×4950×1820mm

NOTLAR
NOTES


南兴装备
NANXING MACHINERY
南兴装备
NANXING MACHINERY
南兴装备

KENAR BANTLAMA MAKİNELERİ
EDGE BANDING MACHINES

NB880H2M

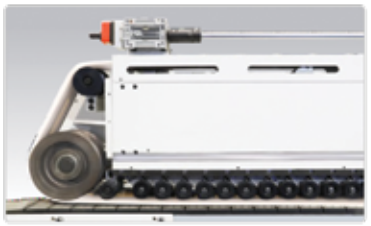
Otomatik Kenar Bantlama Makinesi
Intelligent Auto Edge Banding Machine



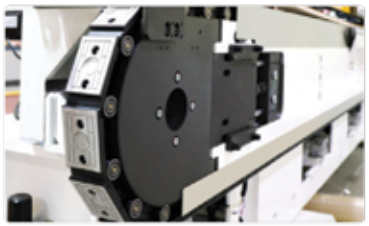


1) PC Kontrol 2) Ön Freze 3) Ön Eritme 1 4) 12' li Servo Bant Besleme 1 5) Servo Bant Baskı 1 6) Ön Eritme 2 7) 12' li Servo Bant Besleme 2 8) Servo Bant Baskı 2 9) Servo Kontrol Düz Baş Son Kesme
10) Kaba Traşlama 11) Servo Hassas Traşlama 12) Servo Köşe Yuvarlama 13) 2' li Servo Kanal Açma Ünitesi, Üst 14) Servo Kazıma 15) Off Cut 16) Düz Kazıma 17) İkili Osilasyonlu Polisaj

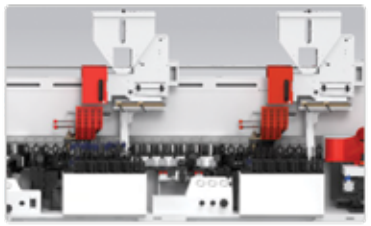
1) PC control 2) Pre-milling 3) Pre-melt 1 4) 12 roads servo feeder 1 5) Servo tape pressing 1 6) Pre-melt 2 7) 12 roads servo feeder 2 8) Servo tape pressing 2 9) Servo controled flat end cutting
10) Rough trimming 11) Servo fine trimming 12) Corner rounding by servo 13) 2xServo Grooving Unit, Top 14) Servo scraping 15) Off-cut 16) Flat scraping 17) Double oscillating Buffing



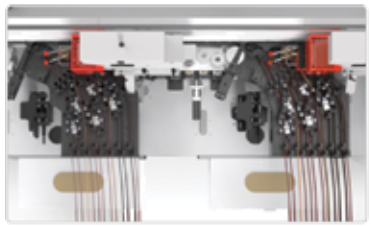
V Kayışlı Çelik Üst Baskı
Steel pressure beam, top presser by v-belt



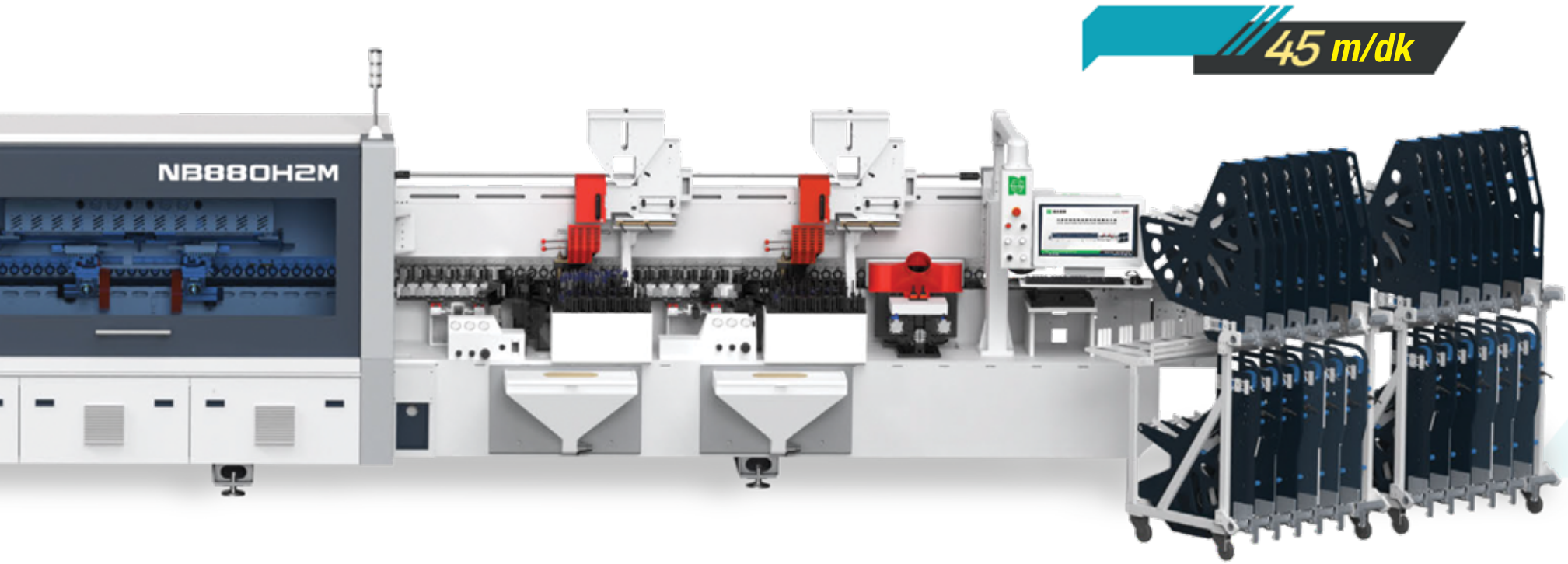
Palet Zinciri
Tank chain



Çift Tutkal Potası
Twin Glue Pots

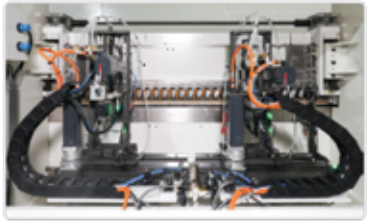


2 Grup 12 adet Servo Bant Besleme
Two groups 12 roads servo tape feeder





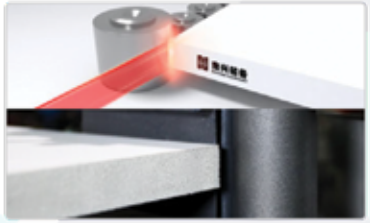
Servo Kontrol Düz Baş Son Kesme
Servo controled flat end cutting



Servo Köşe Yuvarlama
Corner rounding by servo



2 x Servo Üst Kanal Açma
2xServo Grooving Unit, Top



Lazer / PUR (Opsiyon)
Laser / PUR (Option)

NB870M

Otomatik Kenar Bantlama Makinesi
Intelligent Auto Edge Banding Machine

45 m/dk



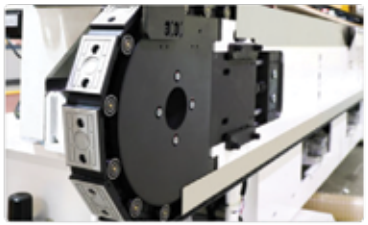


1) PC Kontrol 2) Ön Freze 3) Ön Eritme 1 4) 12' li Servo Bant Besleme 1 5) Servo Bant Baskı 1 6) Ön Eritme 2 7) 12' li Servo Bant Besleme 2 8) Servo Bant Baskı 2 9) Servo Kontrollü Düz Baş Son Kesme
10) Kaba Traşlama 11) Servo Hassas Traşlama 12) Servolu Köşe Yuvarlama 13) Servo Kazıma 14) Off Cut 15) Düz Kazıma 16) İkili Polisaj

1) PC control 2) Pre-milling 3) Pre-melt 1 4) 12 roads servo feeder 1 5) Servo tape pressing 1 6) Pre-melt 2 7) 12 roads servo feeder 2 8) Servo tape pressing 2 9) Servo controled flat end cutting
10) Rough trimming 11) Servo fine trimming 12) Corner rounding by servo 13) Servo scraping 14) Off-cut 15) Flat scraping 16) Duplex buffing unit



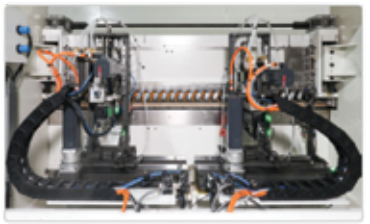
V Kayışlı Çelik Üst Baskı
Steel pressure beam, top presser by v-belt



Palet Zinciri
Tank chain



Servo Kontrol Düz Baş Son Kesme
Servo controled flat end cutting

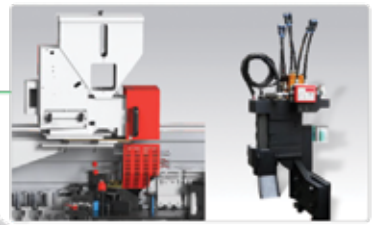


Servo Köşe Yuvarlama
Corner rounding by servo

NB861D

Otomatik Kenar Bantlama Makinesi
Intelligent Auto Edge Banding Machine

45 m/dk



İki Renkli Pur Tutkal Potası / Ön Eritme
Two-color no-cleaning Pur glue pot/Pre-melt





1) PC Kontrol 2) Ön Freze 3) İki Renkli PUR Tutkal Kazan 4) Ön Eritme 1 5) 8' li Servo Bant Besleme 6) Baskı Rulosu 7) Servo Kontrol Düz Baş Son Kesme 8) Kaba Traşlama 9) Servo Hassas Traşlama
10) Servo Kazıma 11) Off Cut 12) Düz Kazıma 13) 2' li Osilasyonlu Polisaj

1) PC control 2) Pre milling 3) Two-color no-cleaning PUR glue pot 4) Pre-melt 5) 8 roads servo feeder 1 6) Pressing 7) Servo controled flat end cutting 8) Rough trimming 9) Servo fine trimming
10) Servo scraping 11) Off-cut 12) Flat scraping 13) Double oscillating buffing

baylaratolye.com

NB772MF

Lazer Kenar Bantlama Makinesi
Laser Edge Banding Machine





1) PC Kontrol 2) Ön Freze 3) Ön Eritme 4) 4' lü Servo Bant Besleme 1 5) Baskı Rulosu 1 6) 4' lü Servo Bant Besleme 2 7) Lazer Jenaratör 8) Baskı Rulosu 2 9) Servolu Baş Son Kesme 10) Kaba Traşlama 11) Hassas Traşlama 12) Yüksek Hızlı Köşe Yuvarlama 13) Çift Radüs Kazıma Ünitesi 14) Off Cut 15) Düz Kazıma 16) İkili Osilasyonlu Polisaj

1) PC control 2) Pre-milling 3) Pre-melt 4) 4 Roads servo feeder 1 5) Pressing 1 6) 4 roads servo feeder 2 7) Laser generator 8) Pressing 2 9) Servo controled flat end cutting 10) Rough trimming 11) Fine trimming 12) High speed corner rounding 13) Double Scraping unit 14) Off-cut 15) Flat scraping 16) Double oscillating buffing unit

NB771M

V Kayışlı Eva ve Poliüretan Kazanlı Kenar Bantlama Makinesi
V Belt Edge Banding Machine With Eva & Polyurethane





1) PC Kontrol 2) Ön Freze 3) İki Renkli PUR Tutkal Kazanı 4) 2' li Servo Besleme 1 5) Baskı Rulosu 1 6) Ön Eritme 7) 2' li Servo Besleme 2 8) Baskı Rulosu 2 9) Baş Son Kesme
10) Kaba Traşlama 11) Hassas Traşlama 12) Yüksek Hızlı Köşe Yuvarlama 13) Off Cut 14) Düz Kazıma 15) İkili Osilasyonlu Polisaj
1) Pc control 2) Pre-milling 3) Two-color no-cleaning PUR glue pot 4) 2 roads servo feeder 1 5) Pressing 1 6) Pre-melt 7) 2 roads servo feeder 2 8) Pressing 2 9) Dual rail end cutting 10) Rough trimming
11) Fine trimming 12) High speed corner rounding 13) Double Scraping unit 14) Off-cut 15) Flat scraping 16) Double oscillating Buffing unit

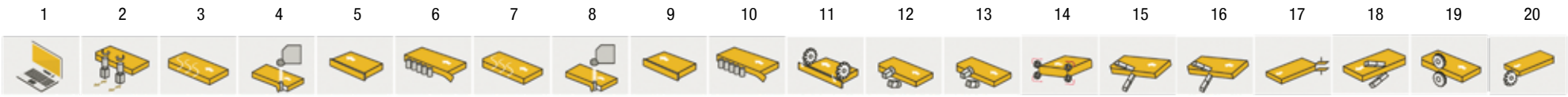
baylaratolye.com

NB770MH

Çift Potalı V Kayışlı Endüstriyel Kenar Bantlama Makinesi

Industial Edge Banding Machine With V Belt Double Gluing Units

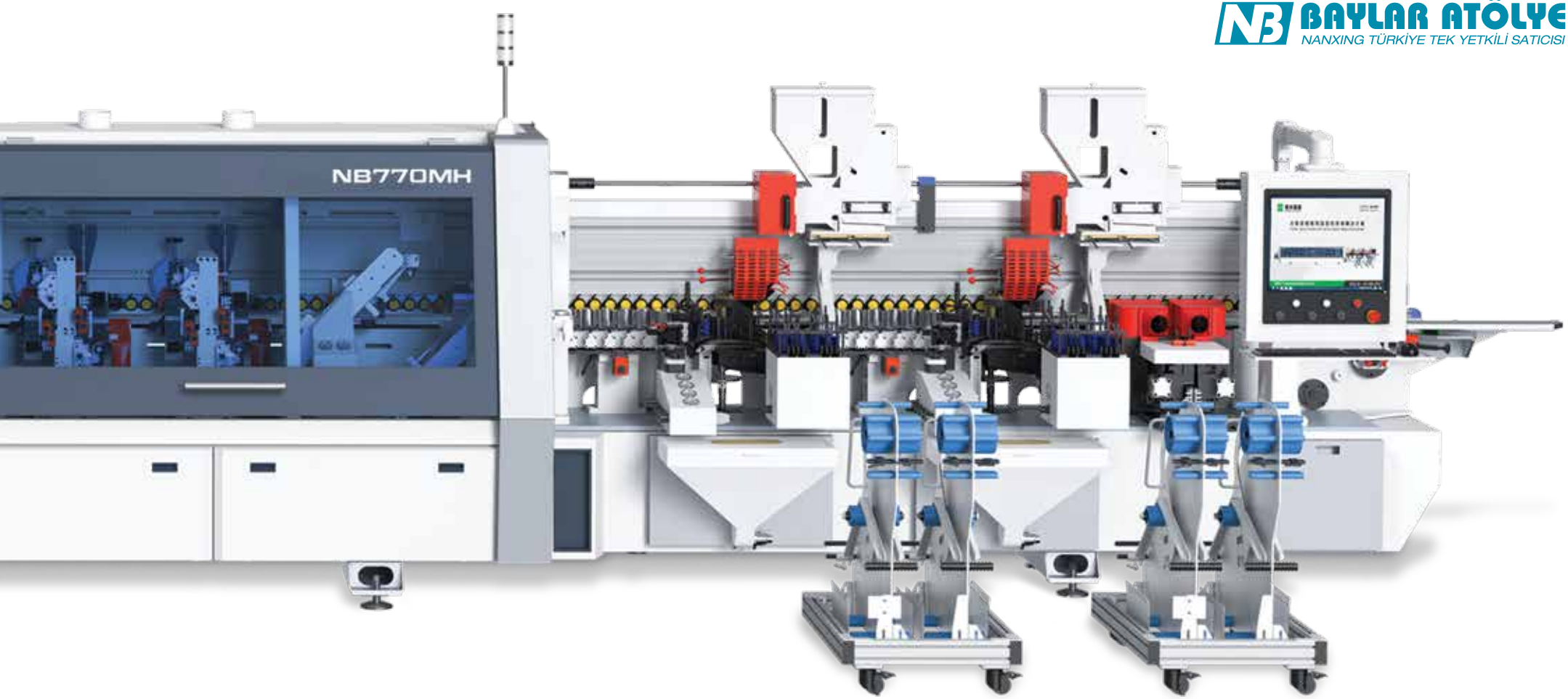




1) PC Kontrol 2) Ön Freze 3) Infrared Ön Isıtıcı 4) Ön Freze 1 5) 4' lü Bant Besleme 6) Baskı Rulosu 1 7) 2. Infrared Isıtma 8) Ön Freze 2 9) 4' lü Bant Besleme 2
10) Baskı Rulosu 2 11) Baş Son Kesme Ünitesi 12) İkili Hassas Taşlama 1 13) İkili Hassas Taşlama 2 14) Yüksek Hızlı Köşe Yuvarlama 15) İkili Kazıma 1 16) İkili Kazıma 2 17) Cutt off 18) Düz Kazıma 19) İkili Polisaj
20) Kanal Açma

1) PC Control 2) Pre Milling 3) Infrared pre heater 4) Pre melt 1 5) 4 roads feeder 1 6) Pressing 1 7) 2nd infrared heater 8) 2nd Pre melt 2 9) 2nd 4 roads feeder 2 10) 2nd Pressing 2 11) Dual rail end trimming 12) Double fine trimming 1 13) 2nd Double fine trimming 2 14) High speed corner rounding 15) Double cutter Scraping 1 16) 2nd Double cutter Scraping 2 17) Cut off 18) Flat Scraping 19) Double buffing Units 20) Groving Unit





MODEL	Çalışma Parçası Uzunluğu Workpiece Length	Çalışma Parçası Genişliği Workpiece Width	Min.Çalışma Parçası Ölçüsü Min.Workpiece Size	Çalışma Parçası Kalınlığı Workpiece Thickness	Kenar Bandı Kalınlığı Edge Tape Thickness	Besleme Hızı Feeding Speed	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension (L-W-H)
NB770MH	>120mm >200mm	>80mm	120*120mm 200*80mm	9-60mm	0.4-3mm	18/22/26m/min	37 kw	6110kg	11200*1050*1850mm

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NB770

V Kayışlı Kenar Bantlama Makinesi
Edge Banding Machine With V-Belt





1) PC Kontrol 2) Ön Freze 3) Ön Eritme 4) 2' li Servo Bant Besleme 5) Baskı Rulosu 6) Baş Son Kesme 7) Kaba Traşlama 8) Hassas Traşlama 9) Yüksek Hızlı Köşe Yuvarlama 10) Çift Kazıma Ünitesi 11) Off Cut 12) Düz Kazıma 13) Osilasyonlu Polisaj

1) PC control 2) Pre-milling 3) Pre-melt 4) 2 roads servo feeder 5) Pressing 6) Dual rail end cutting 7) Rough trimming 8) Fine trimming 9) High speed corner rounding 10) Double Scraping unit 11) Off-cut 12) Flat scraping 13) Oscillating Buffingrounding

NB760

V Kayışlı Kenar Bantlama Makinesi
Edge Banding Machine With V-Belt





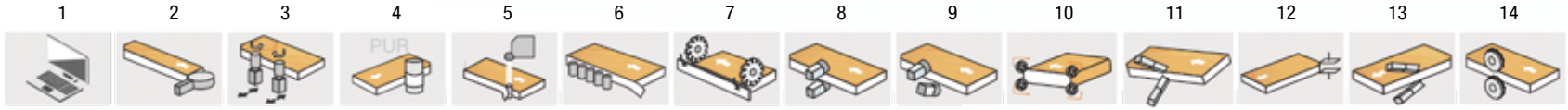
1) PC Kontrol 2) Ön Freze 3) Ön Eritme 4) 2' li Servo Besleme 1 5) Baskı Rulosu 1 6) Baş Son Kesme 7) Kaba Traşlama 8) Hassas Traşlama 9) Çift Kazıma 10) Off Cut 11) Düz Kazıma 12) Osilasyonlu Polisaj

1) PC control 2) Pre-milling 3) Pre-melt 4) 2 roads servo feeder 1 5) Pressing 1 6) Dual Rail End Cutting 7) Rough Trimming 8) Fine Trimming 9) Double Scraping unit 10) Off-cut 11) Flat scraping 12) Oscillating Buffing

NB671DNC

Dar Parçalar için Çift Üniteli
Kenar Bantlama Makinesi
Edge Banding Machine With
Double Units For Narrow Parts



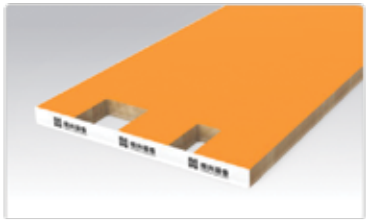


1) PC Kontrol 2) Dar Parça Besleme Aparatı 3) Ön Freze 4) İki Renkli Pur Tutkal 5) Ön Eritme 6) Baskı Rulosu 7) Baş Son Kesme 8) Kaba Traşlama 9) Hassas Traşlama
10) Yüksek Hızlı Köşe Yuvarlama 11) Çift Kazıma Ünitesi 12) Off Cut 13) Düz Kazıma 14) İkili Osilasyonlu Polisaj

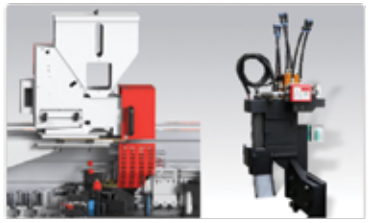
1) PC control 2) Row edge feed assistance 3) Pre-milling 4) Two-color no-cleaning PUR glue pot 5) Pre-melt 6) Pressing 7) End cutting 8) Rough trimming 9) Trimming 10) High speed corner
11) Double Scraping unit 12) Off-cut 13) Flat scraping 14) Double oscillating Buffing



Dar Kenar Bantlama, Min. 40 mm
Narrow edge banding, Min. 40mm



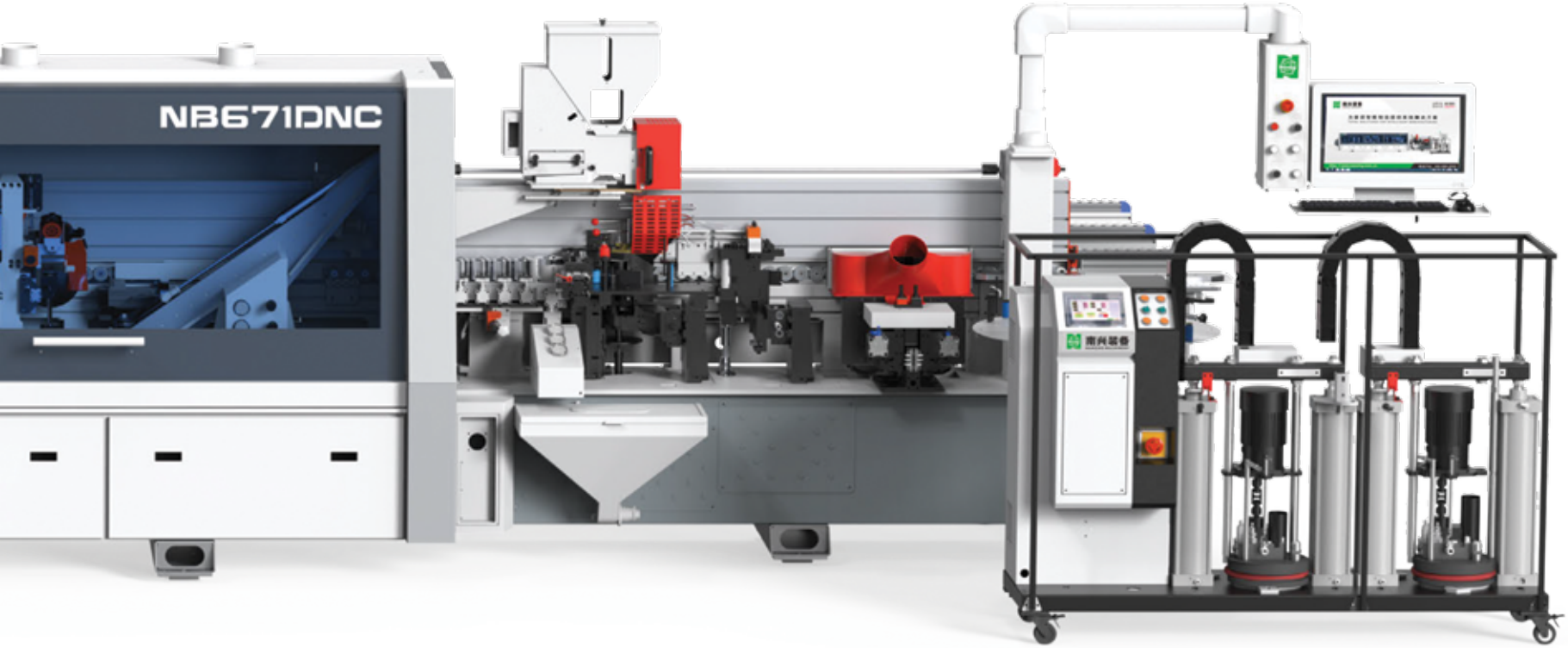
Çentik Kenar Operasyon Modu
Operation mode for notching edge



Ön Eritmeli Eva Tutkal Potası / Temizlik Gerektirmeyen Poliüretan Tutkal Sürme
Two-color no-cleaning PUR glue pot/Pre-melt

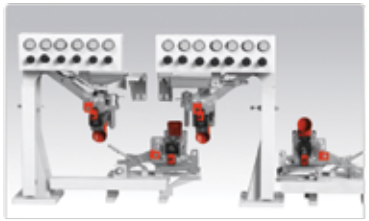


2 Renkli PUR Ön Eritme
2-color PUR pre-melter, cleaning free

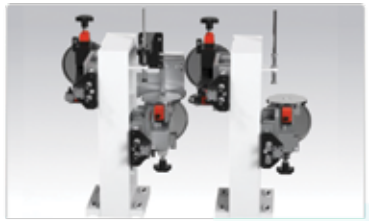




35⁰ Derece Kesme
35° Snipping



Yüksek Hızlı Köşe Yuvarlama
High speed corner rounding



2 x Kazıyıcı / Yatay
2x Scraper, horizontal



Akıllı Kontrol Sistemi
Intelligent Control System

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NB670N

Dar Parça Kenar Bantlama Makinesi
Edge Banding Machine For Narrow Parts





1) Dar Parça Besleme Aparatı 2) Ön Freze 3) Tutkal Potası 4) Baş Son Kesme 5) Kaba Traşlama 6) Hassas Traşlama
7) Köşe Yuvarlama 8) Kazıma 9) Polisaj

1) Row edge feed assistance 2) Pre-milling 3) Glue pot 4) End cutting 5) Rough trimming 6) Fine trimming
7) Corner rounding 8) Cutter scraping 9) Buffing

NB650N

Dar Parça Kenar Bantlama Makinesi
Edge Banding Machine For Narrow Parts





1) Dar Parça Besleme Aparatı 2) Tutkal Potası 3) Baş Son Kesme 4) Kaba Traşlama 5) Hassas Traşlama 6) Kazıma 7) Polisaj

1) Row edge feed assistance 2) Glue pot 3) End cutting 4) Rough trimming 5) Fine trimming 6) Scraping 7) Buffing

NB550

Kenar Bantlama Makinesi
Edge Banding Machine





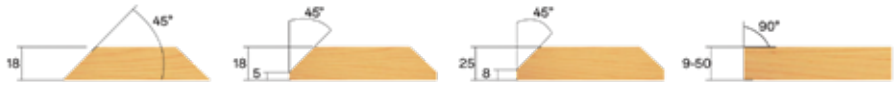
1) Tutkal Tankı 2) Baş Son Kesme 3) Kaba Traşlama 4) Hassas Traşlama
5) Kazıma 6) Polisaj
1) Glue pot 2) End cutting 3) Rough trimming 4) Fine trimming 5) Scraping
6) Buffing

NB370

Açılı Kenar Bantlama Makinesi

Edge Banding Machine For Inclined Edge

Opsiyon / Optional: **NB371 (PUR)**

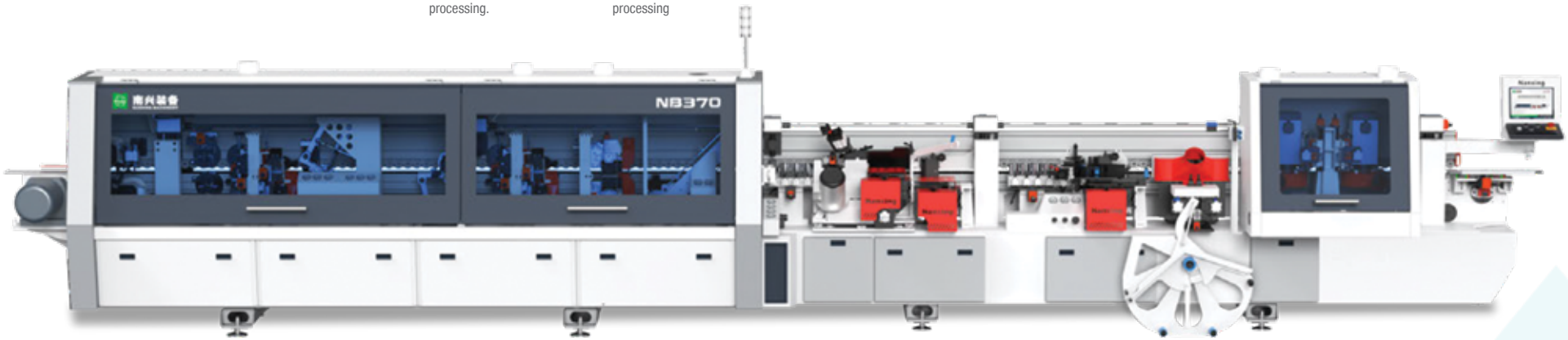


18 mm kalınlık, 45⁰ tam eğimli
18mm thickness, 45°bevel full inclined processing.

18 mm kalınlık, 45⁰ eğimli düz
18mm thickness, 45°bevel inclined straight processing.

25 mm kalınlık, 45⁰ eğimli düz
25mm thickness, 45⁰ bevel inclined straight processing

9-50 mm kalınlık, 45⁰ düz
9-50mm thickness, straight surface processing





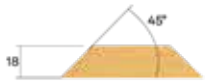
1) Eğimli Bant Ön Freze 2) Ön Freze 3) Tutkal Tankı 4) Baskı Rulosu 5) Tutkal Tankı 6) Düz, Eğimli Baskı Rulosu 7) Kenar Bandına Kanal Açma 8) Baş Son Kesme 9) Kaba Traşlama 10) Hassas Traşlama 11) Köşe Yuvarlama 12) Kazıma 13) Düz Kazıma 14) Polisaj

1) Inclined edge pre-milling 2) Pre-milling 3) Glue pot 4) Pressing 5) Glue pot 6) Straight, inclined pressing 7) Edge tapes grooving 8) End cutting 9) Rough trimming 10) Fine trimming 11) Corner rounding 12) Scraping 13) Flat scraping 14) Buffing

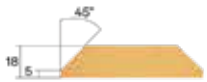
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NB360

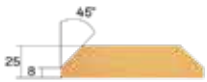
Açılı Kenar Bantlama Makinesi
Edge Banding Machine For Inclined Edge
Opsiyon / Optional: **NB361 (PUR)**



18 mm kalınlık,
45⁰ tam eğimli
18mm thickness,
45°bevel full inclined
processing.

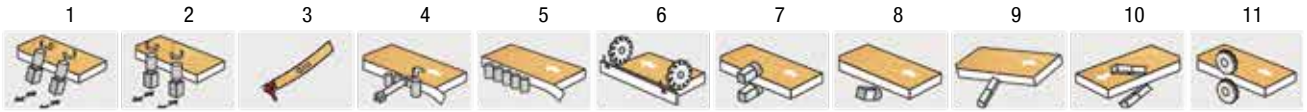


18 mm kalınlık,
45⁰ eğimli düz
18mm thickness,
45°bevel inclined straight
processing.



25 mm kalınlık,
45⁰ eğimli düz
25mm thickness,
45⁰ bevel inclined straight
processing





1) Eğimli Kenar Ön Freze 2) Ön Freze 3) Kenar Bandına Kanal Açma 4) Tutkal Tankı 5) Düz Eğimli Bakı Rulosu 6) Baş Son Kesme 7) Kaba Traşlama 8) Alt Hassas Traşlama 9) Alt Kazıma 10) Düz Kazıma 11) Polisaj

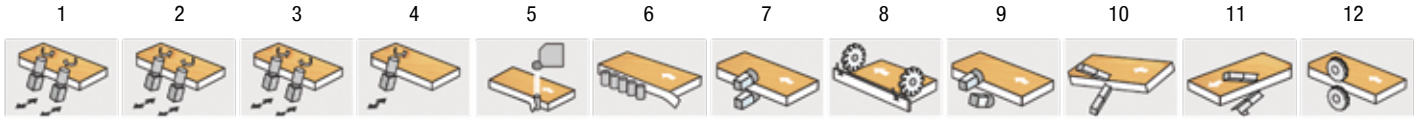
1) Inclined edge pre-milling 2) Pre-milling 3) Edge tapes grooving 4) Glue pot 5) Straight, inclined pressing 6) End cutting 7) Rough trimming 8) Bottom fine trimming 9) Bottom scraping 10) Flat scraping 11) Buffing

NB380

Soft Forming Otomatik Kenar Bantlama Makinesi

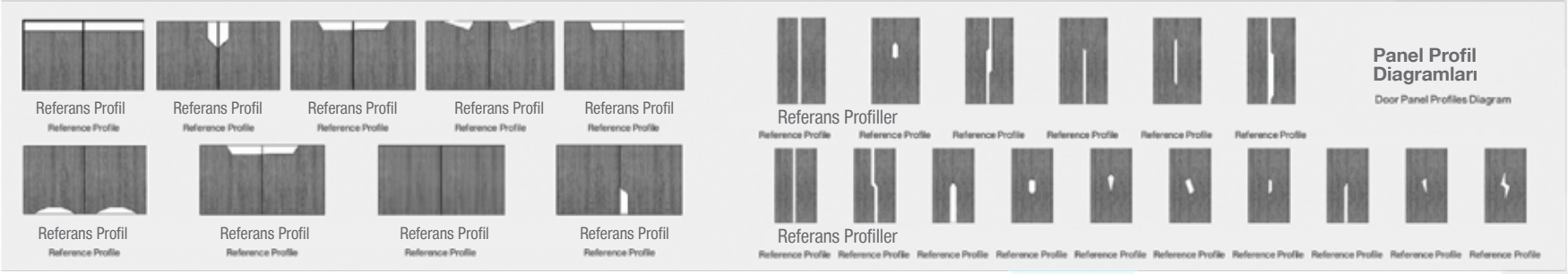
Soft Forming Auto Edge Banding Machine





1) Ön Freze 2) Model Freze 1 3) Model Freze 2 4) Pah Freze 5) Ön Eritme 6) Kalıp ve Baskı rulosu 7) Kaba Traşlama 8) Baş Son Kesme 9) Hassas Traşlama 10) Kazıma 11) Düz Kazıma 12) Polisaj

1) Pre-milling 2) Molding milling 1 3) Molding milling 2 4) Chamfer milling 5) Pre-melt 6) Molding and pressing 7) Rough trimming 8) End cutting 9) Fine trimming 10) Scraping 11) Flat scraping 12) Buffing



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50 m/dk

NBG980HLS

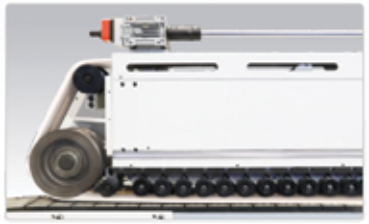
Yüksek Hızlı Çift Kenar Bantlama Makinesi
High Speed Double Sided Edge Banding Machine
Opsiyon / Optional: **NBG950H2S**



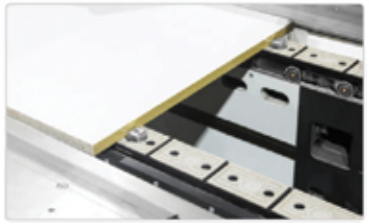


1) Kontrollü Traşlama Ünitesi 2) Hogger Ünitesi 3) Hassas Freze 4) Ön Eritme 5) 2' li Servo Bant Besleme 6) Baskı Rulosu 7) Baş Son Kesme 8) Hızlı Kaba Traşlama 9) Hızlı Hassas Traşlama 10) Servo Üniteli Çift Köşe Yuvarlama 11) Alt Servolu Kanal açma 12) Hızlı Kazıma 13) Off-cut 14) Düz Kazıma 15) Polisaj

1) Trimming unit with control 2) Hogging unit 3) Fine milling 4) Pre-melt 5) 2 roads servo feeder 6) Pressing 7) Dual rail end cutting 8) Quick rough trimming 9) Quick fine trimming 10) Double corner rounding by servo units 11) Servo grooving unit, Bottom 12) Quick cutter scraping 13) Off-cut 14) Flat scraping 15) Buffing



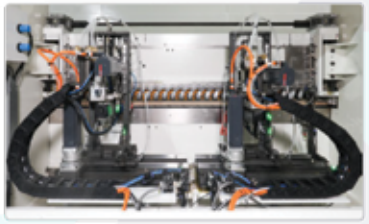
V Kayışlı Çelik Üst Baskı
Steel pressure beam, top presser by v-belt



Güçlü Palet Zinciri Parça Dayama Stopları
Heavy-duty tank chain stop cams device



Baskı Sürücüler
Press roller



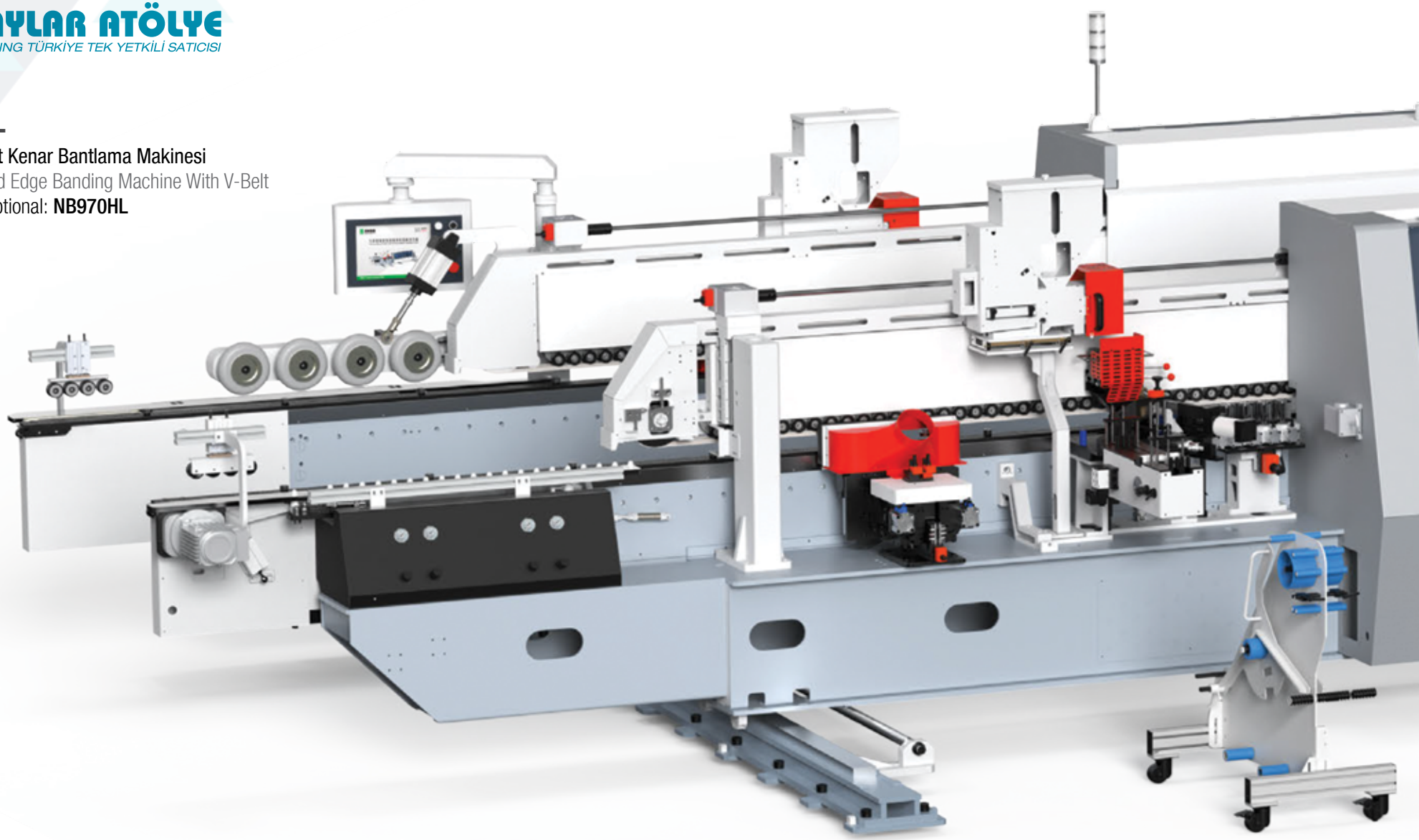
Servolu Köşe Yuvarlama
Corner rounding by servo

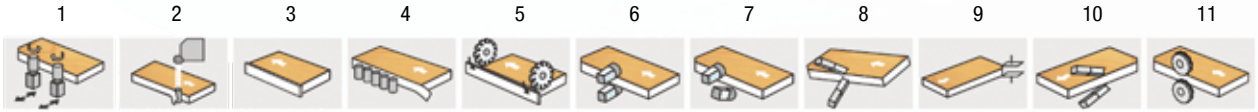
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BAYLAR ATÖLYE
NANXING TÜRKİYE TEK YETKİLİ SATICISI

NB960L

V Kayışlı Çift Kenar Bantlama Makinesi
Double Sided Edge Banding Machine With V-Belt
Opsiyon / Optional: **NB970HL**

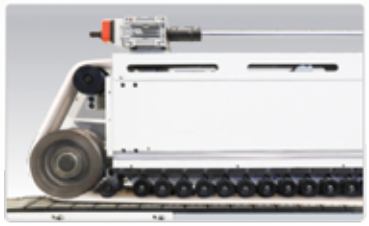




1) Ön Freze 2) Ön Eritme 3) 2' li Servo Bant Besleme 4) Baskı Rulosu 5) Baş Son Kesme 6) Kaba Traşlama 7) Hassas Traşlama 8) Kazıma 9) Off-cut 10) Düz Kazıma 11) Osilasyonlu Polisaj

1) Pre-milling 2) Pre-melt 3) 2 roads servo feeder 4) Pressing 5) Dual rail end cutting 6) Rough trimming 7) Fine Trimming 8) Scraping 9) Off-cut 10) Flat scraping 11) Oscillating buffing





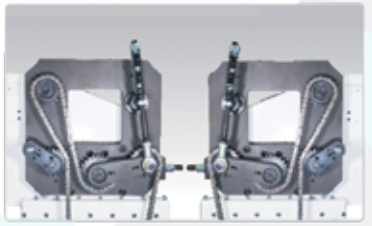
V Kayışlı Çelik Üst Baskı
Steel pressure beam, top presser by v-belt



Güçlü Palet Zinciri Parça Dayama Stopları
Heavy-duty tank chain stop cams device



Baskı Sürücüler
Press roller



Servolu Köşe Yuvarlama
Corner rounding by servo

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KENAR BANTLAMA MAKİNELERİ TEKNİK ÖZELLİKLERİ
TECHNICAL DETAILS OF EDGE BANDING MACHINE

MODEL	Çalışma Parça Uzunluğu Workpiece length	Çalışma Parça Genişliği Workpiece width	Min.Çalışma Parça Ölçüsü Min. Workpiece size	Çalışma Parçası Kalınlığı Workpiece thickness	Kenar Bandı Kalınlığı Edge tape thickness	Besleme Hızı Feeding speed	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension
NB880H2M	≥120mm	≥80mm	120×120mm 200×80mm	9-60mm	0.4-3mm	25/32/45m/min 32m/min	65 kw	11280kg	12800×900×1900mm
NB772MF	≥120mm	≥60mm	120×120mm 200×60mm	9-60mm 9-35mm	0.4-3mm 0.8-3mm	18/22/26m/min 22m/min	43kw	6450kg	11650×1050×1850mm
NB770MH	≥120mm ≥200mm	≥80mm	120×120mm 200×80mm	9-60mm	0.4-3mm	18/22/26m/min	37kw	6110kg	11200×1050×1850mm
NB771M	≥100mm	≥40mm	100×100mm 200×40mm 100×60mm	9-60mm	0.4-3mm	18/22/26m/min	38.5kw	6390kg	11200×1050×1850mm
NB770	≥100mm	≥40mm	100×100mm 200×40mm 100×60mm	9-60mm	0.4-3mm	18/22/26m/min	28.5kw	5310kg	9650×1050×1850mm
NB760	≥100mm	≥40mm	100×100mm 200×40mm 100×60mm	9-60mm	0.4-3mm	18/22/26m/min	28kw	4340kg	8600×1050×1850mm
NB671DNC	≥100mm	≥40mm	120×120mm 200×40mm 200×40mm	9-60mm	0.4-3mm	18/22/26m/min	34.5kw	4230kg	9500×1050×1850mm
NB650N	≥120mm	≥30mm	120×120mm 200×30mm 200×40mm	9-60mm	0.4-3mm	16/20/24m/min	14kw	1860kg	5500×1050×1650mm
NB550	≥120mm	≥60mm	120×120mm 120×60mm 200×80mm	9-60mm	0.4-3mm	16/20/24m/min	12.2kw	1590kg	5040×1050×1440mm

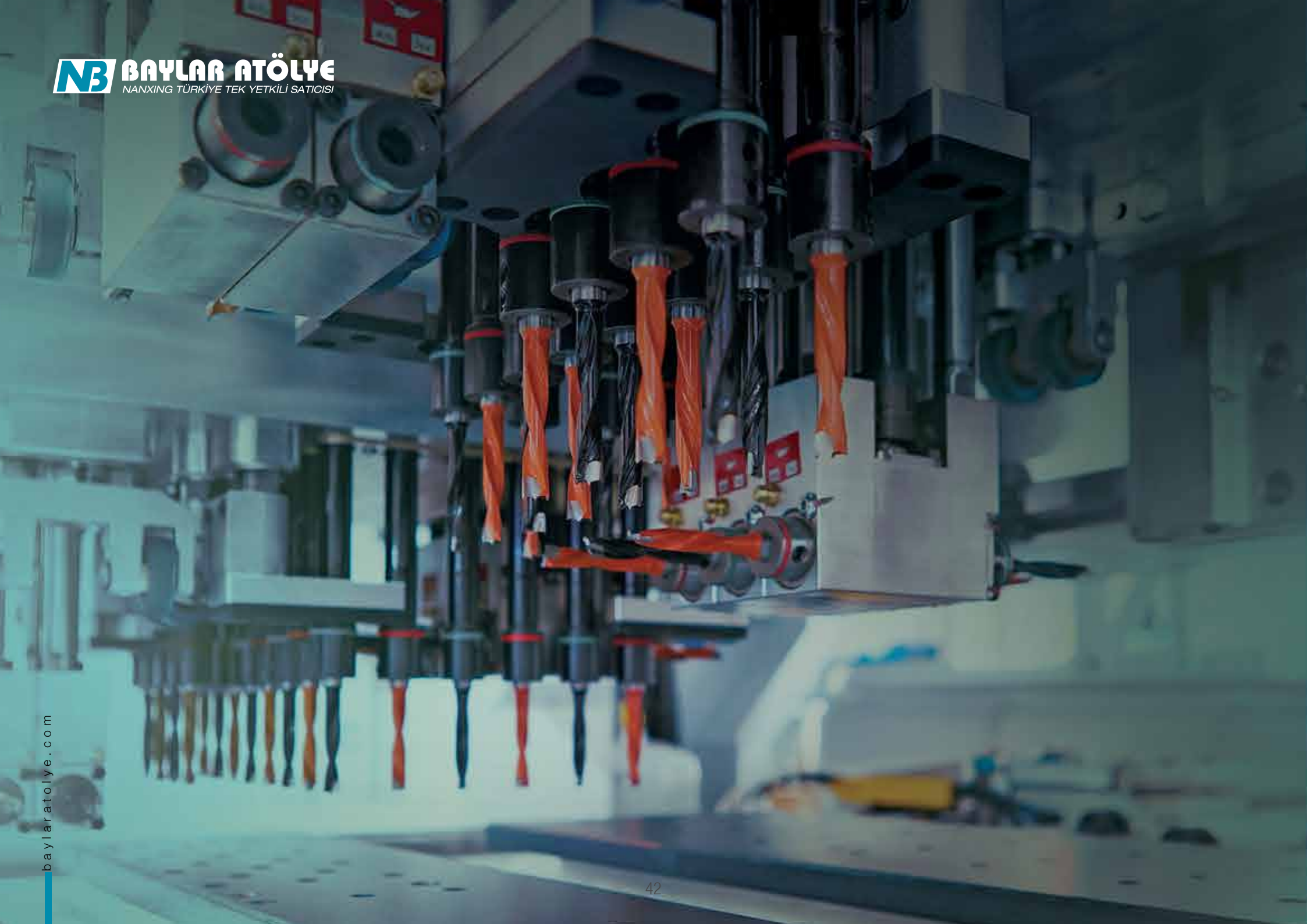
SOFT FORMING KENAR BANTLAMA MAKİNESİ TEKNİK ÖZELLİKLERİ
MAIN TECHNICAL PARAMETERS OF SOFT FORMING EDGE BANDING MACHINE

MODEL	Min. Çalışma Parça Ölçüsü Min. Workpiece size	Çalışma Parça Kalınlığı Workpiece thickness	Kenar Bandı Kalınlığı Edge tape thickness	Besleme Hızı Feeding speed	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension
NB380	300×150mm	18mm	0.5-0.6mm	8m/min	68kw	5900kg	11000×1000×1940mm

ÇİFT TARAFLI KENAR BANTLAMA MAKİNESİ TEKNİK ÖZELLİKLERİ
MAIN TECHNICAL PARAMETERS OF DOUBLE SIDES EDGE BANDING MACHINE

MODEL	Maks. Çalışma Parça Uzunluğu Max. Workpiece size	Min. Çalışma Parça Uzunluğu Min. Workpiece size	Çalışma Parça Kalınlığı Workpiece thickness	Kenar Bandı Kalınlığı Edge tape thickness	Besleme Hızı Feeding speed	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension
NBG980HLS	3000mm	190mm	10-60mm	0.4-3mm	20-32m/min	167kw	26000kg	13265×4960×1950mm
NB970HL	2500mm	285mm	9-60mm	0.4-3mm	20/22/24m/min	63kw	11600kg	9500×4400×1950mm

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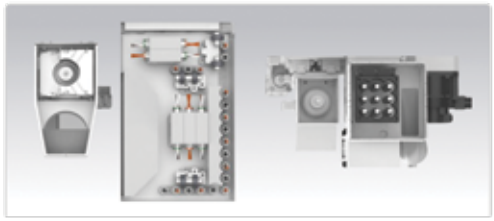


CNC DELİK MAKİNELERİ
CNC DRILLING MACHINES

ND612S

6 Yönlü CNC Delik Makinesi
CNC 6 -Sided Drilling Machine
Opsiyon / Optional: **ND612S Testereli / With Saw**





Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit



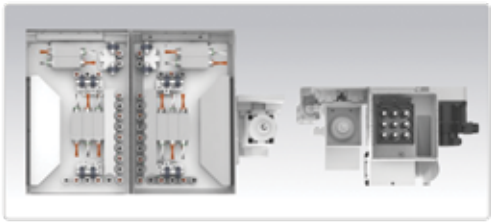
Akıllı Kontrol Sistemi
Intelligent control system

ND612D

6 Yönlü CNC Delik Makinesi

CNC 6 - Sided Drilling Machine





Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit



Akıllı Kontrol Sistemi
Intelligent control system



Frezeye Entegre Cumba Kanal Testeresi
Combination spindle

baylaratolye.com

ND612M

6 Yönlü CNC Delik Makinesi
CNC 6- Sided Drilling Machine





Üst İşleme Ünitesinin Yapısal Diyagramı
Structural diagram of the upper processing unit



Alt İşleme Ünitesinin Şematik Diyagramı
Schematic diagram of bottom processing unit.

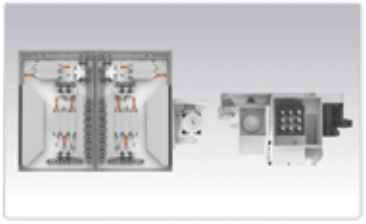


Menteşe Tas ve Pimi Delme Aparatı
Hinge Spindle

ND612DT

6 Yönlü CNC Delik Makinesi
CNC 6- Sided Drilling Machine





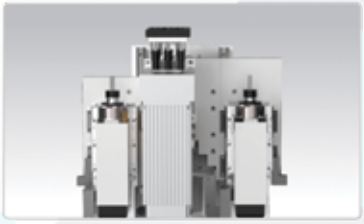
Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit



6' lı Otomatik Takım Değiştirme
6-slot automatic tool changer



Akıllı Kontrol Sistem
Intelligent control system



OPSİYON: Altta Çift Freze
Option: Double spindle (Bottom)

baylaratolye.com

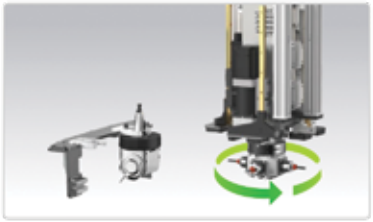
ND612CT

6 Yönlü CNC Delik Makinesi
CNC 6 -Sided Drilling Machine

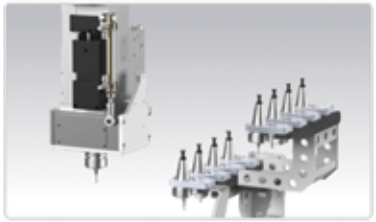




Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit



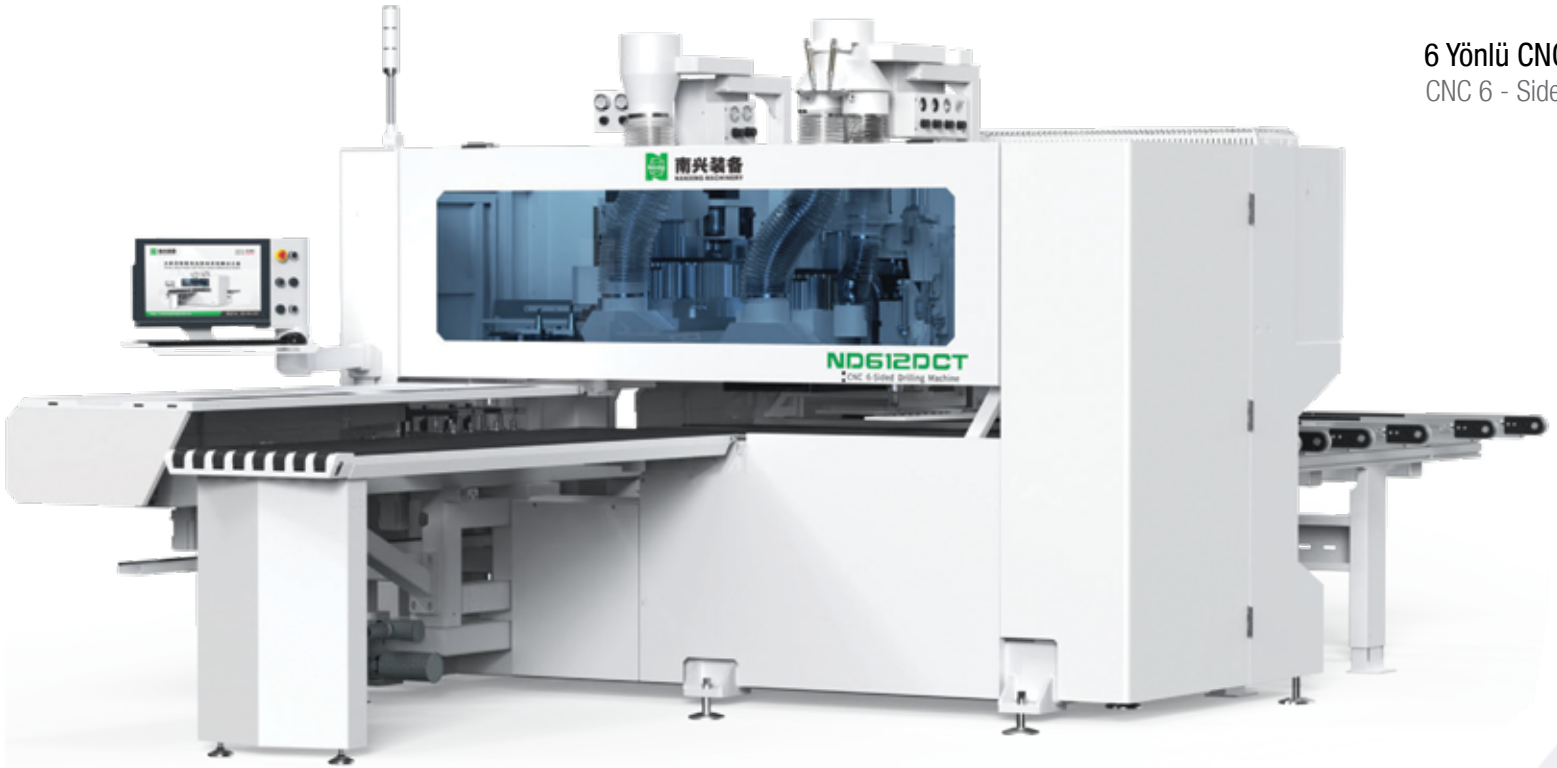
4 Çıkışlı agrega (C akslı)
2' li Agrega Magazini
Four head agregate (cross-rotating)
+2 slot automatic tool changer+C-axis

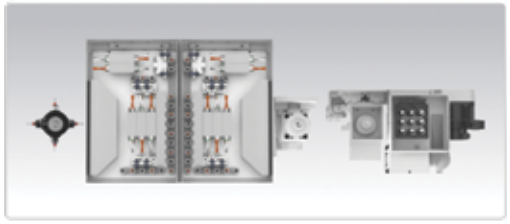


Otomatik Takım Değiştirme Mili
+ 8 'li Otomatik Takım Değiştirme
Automatic tool changing spindle
+8-slot automatic tool changer

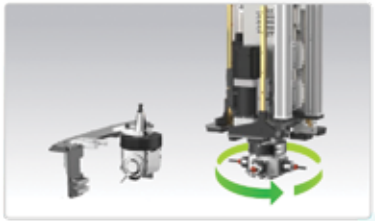
ND612DCT

6 Yönlü CNC Delik Makinesi
CNC 6 - Sided Drilling Machine

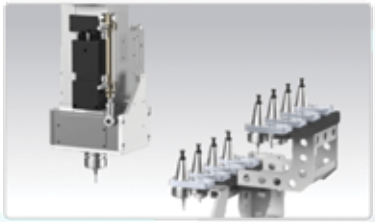




Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit



4 Çıkışlı agrega (C akslı)
2' li Agrega Magazini
Four head agregate (cross-rotating)
+2 slot automatic tool changer+C-axis



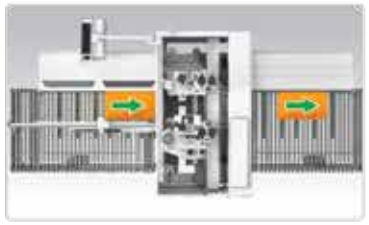
Otomatik Takım Değiştirme Mili
+ 8 'li Otomatik Takım Değiştirme
Automatic tool changing spindle
+8-slot automatic tool changer

baylaratolye.com

ND612DL

6 Yönlü CNC Delik Makinesi
CNC 6- Sided Drilling Machine
Opsiyon / Optional: **ND612DTL**





Çalışma Parçasının Giriş ve Çıkışı
Operation mode of the workpiece infeed and outfeed



Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit

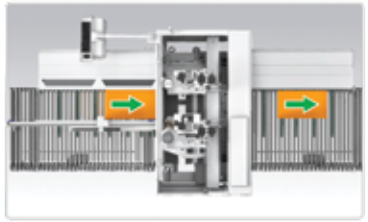


Akıllı Kontrol Sistem
Intelligent control system

ND612CTL

6 Yönlü CNC Delik Makinesi
CNC 6- Sided Drilling Machine
Opsiyon / Optional: **ND612DCTL**





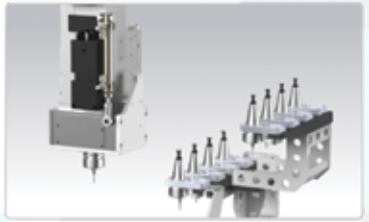
Çalışma Parçasının Giriş ve Çıkışı
Operation mode of the workpiece infeed and outfeed



Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
Schematic diagram of top and bottom processing unit



4 Çıkışlı Agrega (C akslı)
2' li Agrega Magazini
Four head agregate (cross-rotating) +2 slot automatic tool changer+C-axis

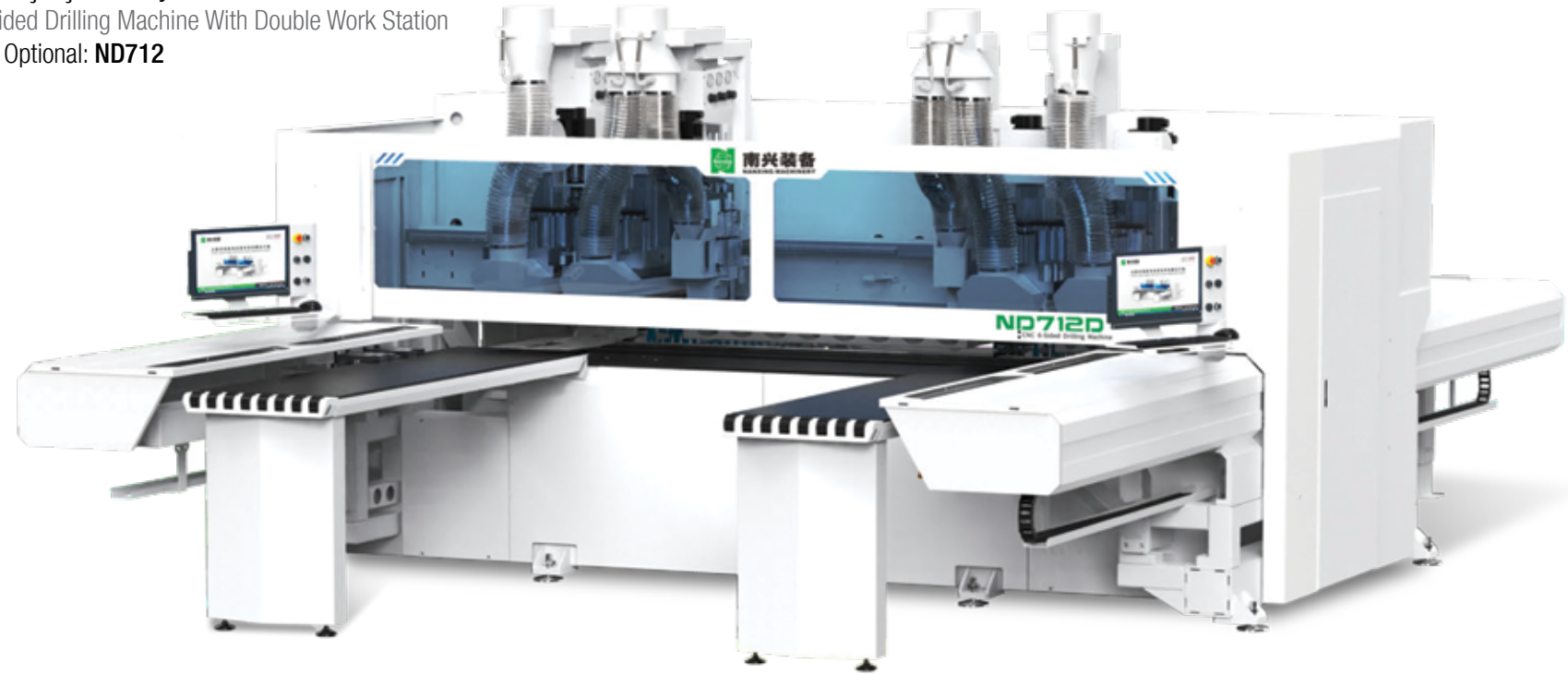


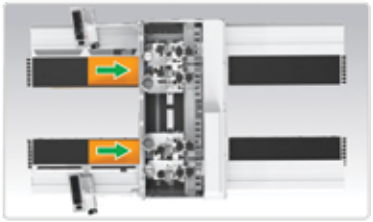
Otomatik Takım Değiştirme Mili
+ 8 'li Otomatik Takım Değiştirme
Automatic tool changing spindle +8-slot automatic tool changer

baylaratolye.com

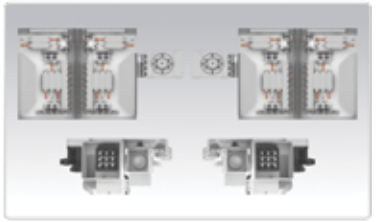
ND712D

6 Yönlü Çift Çalışma İstasyonlu CNC Delik Makinesi
CNC 6- Sided Drilling Machine With Double Work Station
Opsiyon / Optional: **ND712**

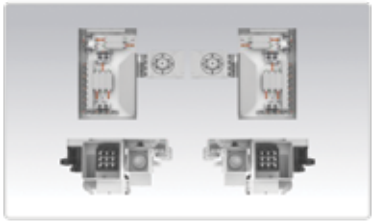




Çalışma Parçasının Giriş ve Çıkışı
Operation mode of the workpiece infeed and outfeed



ND712D Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
ND712D Schematic diagram of top and bottom processing unit

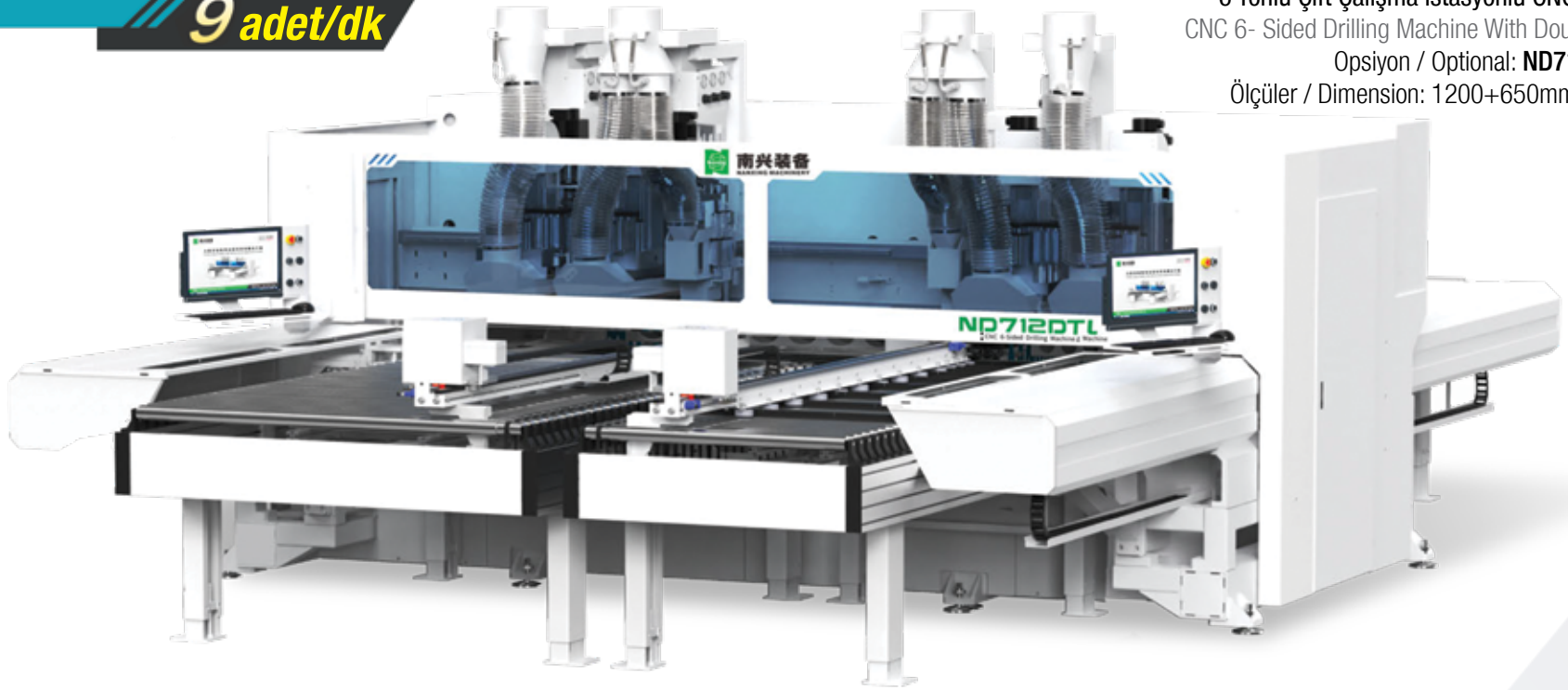


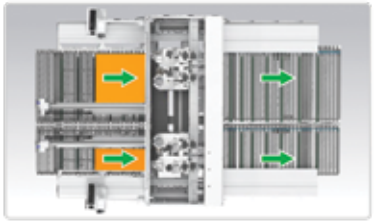
ND712 Üst ve Alt işleme Ünitesinin Şematik Gösterimi
ND712 Schematic diagram of top and bottom processing unit

9 adet/dk

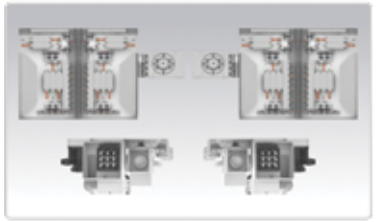
ND712DTL

6 Yönlü Çift Çalışma İstasyonlu CNC Delik Makinesi
CNC 6- Sided Drilling Machine With Double Work Station
Opsiyon / Optional: **ND712DL / ND712L**
Ölçüler / Dimension: 1200+650mm / 650+650mm

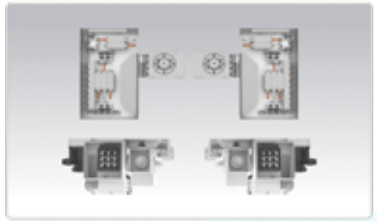




Çalışma Parçasının Giriş ve Çıkışı
Operation mode of the workpiece infeed and outfeed



ND712DL Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
ND712DL Schematic diagram of top and bottom processing unit



ND712L Üst ve Alt İşleme Ünitesinin Şematik Gösterimi
ND712L Schematic diagram of top and bottom processing unit



Otomatik Takım Değiştirme 8x2
8x2 automatic tool changer

baylaratolye.com

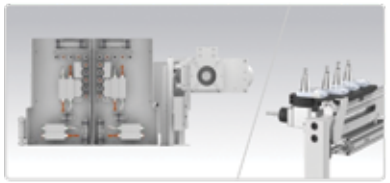
ND512D

6 Yönlü CNC Delik Makinesi
CNC 6-Sided Drilling Machine
Opsiyon / Optional: **ND510 / ND512DT**





ND512D Üst İşleme Ünitesinin Yapısal Diyagramı
ND512D structural diagram of the upper processing unit



ND512DT Üst İşleme Ünitesinin Yapısal Diyagramı 4 Pozisyonlu Takım Değiştirme
ND512D structural diagram of the upper processing unit + Line tool charger with 4 position

CNC ESNEK DELİK MAKİNELERİ TEKNİK ÖZELLİKLERİ

THE MAIN TECHNICAL PARAMETRES OF CNC DRILLING SERIES

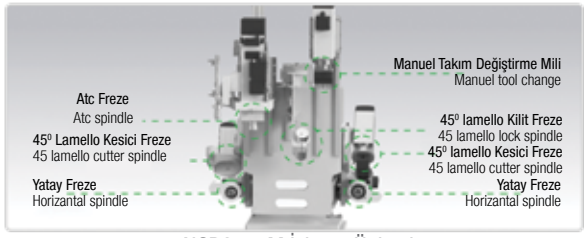
MODEL	Panel Uzunluğu Panel Length	Panel Kalınlığı Panel Thickness	Maks.Hız (X/U/Y/Z) Max Speed (x/u/y/z)	Motor Gücü Spindle Power	Toplam Magazin Kapasitesi Tool Magazine Capacity	Delik Gurupları Drill Groups	Toplam Güç Total Power	Makine Ölçüsü Overall Dimension (L-W-H)
ND612	200-2800mm 30-1150mm	10-60mm	135/135/75/ 30m/min	3.5kw 3.5kw	----	19 9 X:3×2 Y:2×2	18kw	6150×2275×2220mm
ND612D	200-2800mm 30-1220mm	10-60mm	135/135/75/ 30m/min	3.5kw 3.5kw	----	19×2 9 X:3×4 Y:2×4	21.9kw	6150×3010×2320mm
ND612M	200-2800mm 30-1220mm	10-60mm	135/135/75/3 0m/min	3.5kw×2+6kw 3.5kw+6kw 1.5kw alt	----	19 9 X:3×2 Y:2×2	40.93kw	6150×3530×2425mm
ND612DT	200-2800mm 30-1220mm	10-60mm	135/135/75/ 30m/min	5.5kw üst 3.5kw alt	6	19x2 9 X:3×4 Y:2×4	23.9kw	6150×3010×2320mm
ND612CT	200-2800mm 30-1220mm	10-60mm	135/135/75/ 30m/min	5.5 kw üst + 5.5 kw 3.5kw alt	8+2	19 üst, 9, X:3×2 Y:2×2	26.4kw	6150×3010×2320mm
ND612DCT	200-2800mm 30-1220mm	10-60mm	135/135/75/ 30m/min	5.5kw 5.5kw 3.5kw	8+2	19x2 9 X:3×4 Y:2×4	31.1kw	6150×3840×2320mm
ND612DL	250-2800mm 50-1220mm	10-60mm	135/135/75/ 30m/min	3.5kw 3.5kw	----	19×2 9 X:3×4 Y:2×4	24.2kw	7440×3010×2320mm
ND612CTL	250-2800mm 50-1220mm	10-60mm	135/135/75/ 30m/min	5.5kw+5.5kw 3.5kw	8+2	19 9 X:3×2 Y:2×2	28.7kw	7440×3010×2320mm
ND712D	200-2800mm 30-1220mm 30-650mm	10-60mm	135/135/75/ 30m/min	3.5kw×2 3.5kw×2	----	19x4, 9x2 X:3×8 Y:2×4	43.9kw	6600x4620x2620mm (1200+650)
ND712DTL	250-2800mm 50-1220mm 50-650mm	10-60mm	135/135/75/ 30m/min	5.5kw×2 3.5kw×2	2×8	19x4, 9x2 X:3×8 Y:2×6	52.36kw	7440x4620x2620mm (1200+650)
ND512D	200-2800mm 30-1220mm	10-60mm	135/135/75/ 30m/min	3.5kw×2 3.5kw	----	10×2 9 X:2×4 Y:2×2	24.7kw	3962×3010×2320mm

baylaratolye.com

NCB2808M

Cnc Kontrollü Kapı Kilit, Kol ve Menteşe Yeri Açma Makinesi

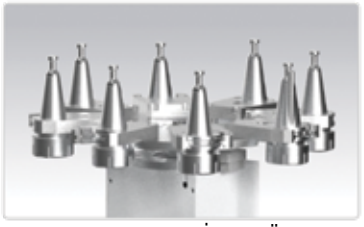
CNC Machining Center For Cabinet Door



NCB2808M İşleme Ünitesi

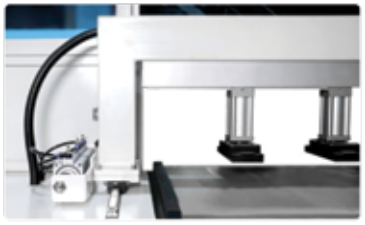
NCB2808M processing unit





Takım Değiştirme, 8' li İşleme Ünitesi

Tool changer plate, 8-slots, attached to the processing unit



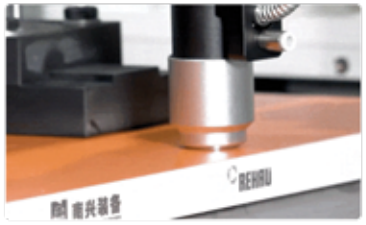
Otomatik Işın Ayarı

Automatic beam adjustment



Yatay ve Dikey Otomatik Takım Ölçümü

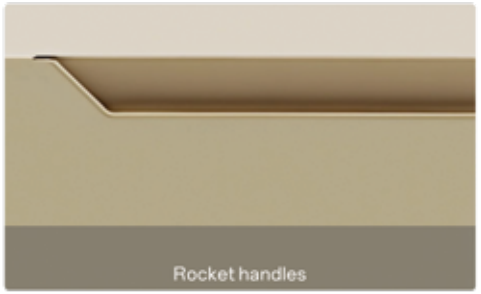
Auto. tool measurement, vertical and horizontal



Otomatik Panel Kalınlık Ölçümü

Auto. panel thickness measurement



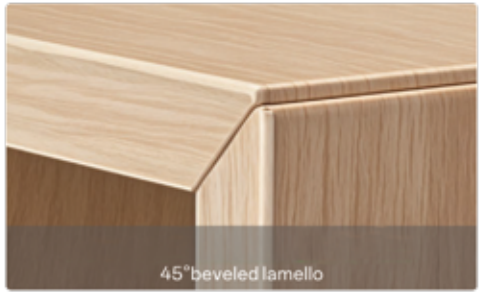
















MODEL	Maks. Çalışma Ölçüsü Max. Machining size	Maksimum Hız Max. Speed	Mil Gücü Spindle Power	Toplam Magazin Kapasitesi Total Magazine Capacity	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension (L-W-H)
NCB2808M	2900x600mm	90/20/20m/dk	7.5kw+7.5kw 6.5kw+3.5kw 2.2kwx2(45)	8	33.67kw	2800kg	5820*2520*2130 mm

baylaratolye.com

NDC742A

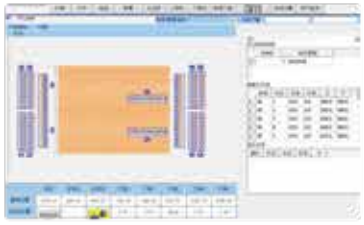
Servolu Çoklu Delik Makinesi
Throughfeed Drilling Machine With Servo Drived
Opsiyon / Optional: **NDC532A / NDC642A**



* Minimum Dikey Delik Aralığı 128mm
* Min.vertical spacing 128mm



Hızlı Delik Bloğu Değiştirme
(Özelleştirebilir)
Quick change drillng block
(can customize)



Profesyonel Delme
Optimizasyon Yazılımı
Professional drilling optimizing software



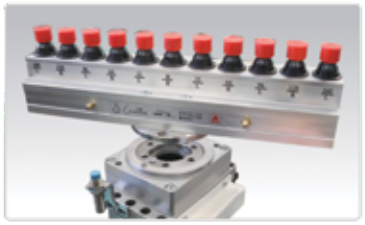
Delme Sıralarının Yatay ve Dikey Yönleri
Servo Motor ile Tahrik Edilir
(Opsiyonel: Kaldırma servo sürücüsü)
The horizontal and vertical directions of the
drill rows are driven by servo (optional: lifting servo drive)

NDC402

Servolu Çoklu Delik Makinesi
Throughfeed Drilling Machine With Servo Drived
Opsiyon / Optional: **NDC532 / NDC642**

*Dikey Delme Sırası, Servo Motor ile Tahrik Edilir
* Vertical drilling row drive by servo
*** Minimum Dikey Delik Aralığı 128mm**
* Min. vertical hole spacing 128mm





Hızlı Delik Bloğu Değiştirme (Özelleştirebilir)
Quick change drillng block (can customize)



PC Kontrol
PC Control



Üç Kademeli Besleme Cihazı
Three-stage feeding device

baylaratolye.com

ÇOKLU DELİK MAKİNELERİ TEKNİK ÖZELLİKLERİ
THE MAIN TECHNICAL PARAMETERS OF DRILLING MACHINE WITH SERVO DRIVED

MODEL	Maks. Panel Genişliği Max. Panel Width	Min. Panel Genişliği Min. Panel Width	Maks. Panel Kalınlığı Max. Panel Thickness	Delik Aralığı Spacing of Drills	Maks. Dikey Delik Derinliği Max.Drilling Depth of Vertical Drills	Maks. Max.Drilling Depth of Horizantal Drills	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension (L-W-H)
NDC742A	2550mm	250mm	60mm	32mm	45mm	40mm	62 kw	7600kg	5540x3660x2350mm
NDC532A	2550mm	250mm	50mm	32mm	45mm	40mm	48.5 kw	6700kg	5540×3660×2200mm
NDC642A	2550mm	250mm	50mm	32mm	45mm	40mm	57 kw	7100kg	5540×3660×2200mm
NDC402	2550mm	250mm	50mm	32mm	45mm	40mm	25 kw	5200kg	5540x3660x1950mm
NDC532	2550mm	250mm	50mm	32mm	45mm	40mm	40 kw	6700kg	5540×3660×2200mm
NDC402	2550mm	250mm	50mm	32mm	45mm	40mm	47 kw	7100kg	5540×3660×2200mm

ÇOKLU DELİK MAKİNELERİ TEKNİK ÖZELLİKLERİ
THE MAIN TECHNICAL PARAMETERS OF DRILLING MACHINE WITH SERVO DRIVED

MODEL	Max. Panel Genişliği Max. Panel Width	Min. Panel Genişliği Min. Panel Width	Max. Panel Kalınlığı Max. Panel Thickness	Delik Aralığı Spacing of Drills	Maks. Dikey Delik Derinliği Max.Drilling Depth of Vertical Drills	Maks. Max.Drilling Depth of Horizantal Drills	Toplam Güç Total Power	Net Ağırlık Net Weight	Makine Ölçüsü Overall Dimension (L-W-H)
NDA402	2650mm	250mm	70mm	32mm	70mm	40mm	15 kw	7600kg	4790×2635×1575mm
NDB402	2850mm	220mm	70mm	32mm	70mm	40mm	13.4 kw	6700kg	4800×2835×1670mm
NDB301	2500mm	....	70mm	32mm	70mm	40mm	9.3 kw	7100kg	3460×2835×1670mm
NDB201	2500mm	....	70mm	32mm	70mm	40mm	6.7 kw	5200kg	3460×2835×1575mm
NDB201C	1700mm	....	70mm	32mm	70mm	40mm	4.1 kw	6700kg	2550×2835×1510mm
NDA232	210mm	15mm	25mm	32mm	25mm	....	11.5 kw	7100kg	3150×1520×1820mm
NDA022	260mm	15mm	25mm	32mm	25mm	....	6.5 kw	7100kg	3150×1660×1820mm

NOTLAR
NOTES


BAYLAR ATÖLYE
NANXING TÜRKİYE TEK YETKİLİ SATICISI

OTOMASYON SERİLERİ
AUTOMATION SERIES

Tek Kenar Bantlama Hattı (Sol+Sağ)
Single Sided Edge Banding Machine Line (L+R)

NBL2577



NBL4567



Özellikler

1. U tipi ve düz hat yerleşimi (Çözüm, müşterinin saha koşullarına göre sağlanacaktır).
2. İşçilik maliyetinden tasarruf, panelleri taşıma ihtiyacı yoktur. Üretim kapasitesini arttır.
3. Panel boyutuna güçlü uyum sağlama. Uzunluk ve genişlik oranı 10:1'e kadar çıkabilir (malzemeye bağlı olarak).
4. Minimum çalışma parçası: 250*250mm, Maksimum iş parçası: 2800*1200mm
5. Çok kanallı servo kenar besleme sistemi. Kenar bant malzemesini otomatik olarak değiştirilebilir.
6. Merkezi PC kontrol sistemi. Tüm sistem, merkezi bir bilgisayar üzerinden yönetilir.

Highlights

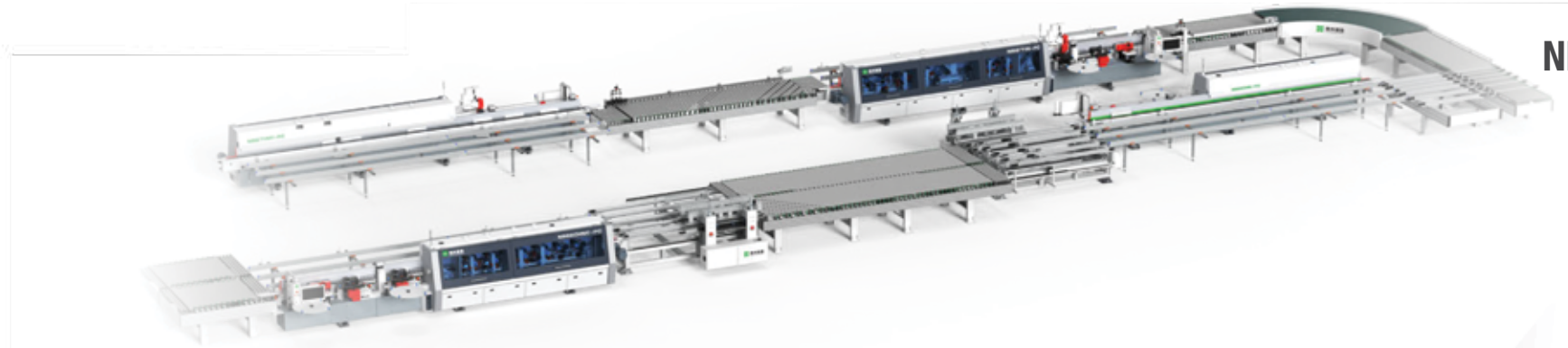
1. U line and straight line layout (solution will be provided according to customers' site condition);
2. Labor cost saving, no need to carry boards, enhancing the output capacity;
3. Strong adaptability of panel size length and with ratio up to 10:1 (depending on the material);
4. Min. workpiece 250*250mm, Max workpiece 2800*1200mm;
5. Multi-channel servo edge feeding, which can automatically changing the edge material;
6. Central PC control system.

Tek Kenar Bantlama Hattı (Dar Parça)

Single Sided Edge Banding Machine Line (Narrow Parts)



NBL2366N



NBL4367N

Özellikler

1. Dört makine veya iki makine doğrudan bağlantılı rotasyonlu yerleşim çözümleri (müşteri ihtiyaçlarına göre isteğe bağlı);
2. Dar levhaların uçlarında kenar bantlama kalitesini sağlamak için kısa kenarlı esnek yardımcı besleme cihazı ile donatılmıştır;
3. Esnek yardımcı besleme cihazı ile iş parçasının boyutuna göre parça besleme, kaçınma seçebilir ve çeşitli özelliklerdeki iş parçalarıyla uyum sağlar;
4. Min. iş parçası 300*60 mm, Maks. iş parçası 2800*1200 mm;
5. Merkezi PC kontrol sistemi

Highlights

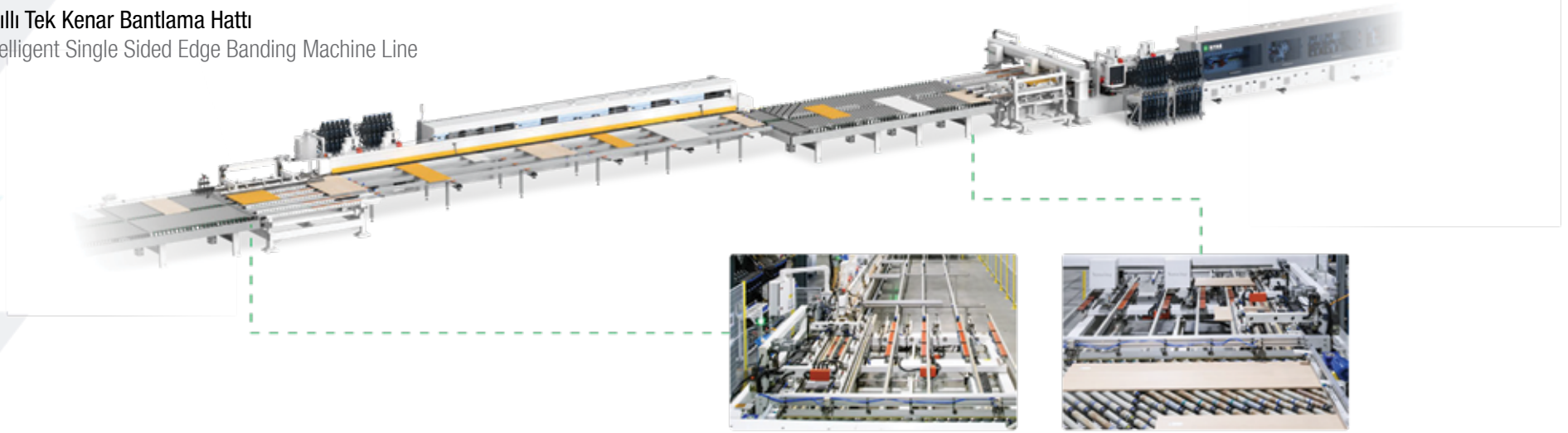
1. Layout solutions such as four-machine rotation or two-machine direct connection (optional according to customer needs);
2. Equipped with short-side flexible auxiliary feeding device to ensure the quality of edge banding at the ends of narrow boards;
3. The flexible auxiliary feeding device can select push plate or avoidance according to the size of the workpiece, and is compatible with workpieces of various specifications;
4. Min. workpiece 300*60mm , Max. workpiece 2800*1200mm;
5. Central PC control system

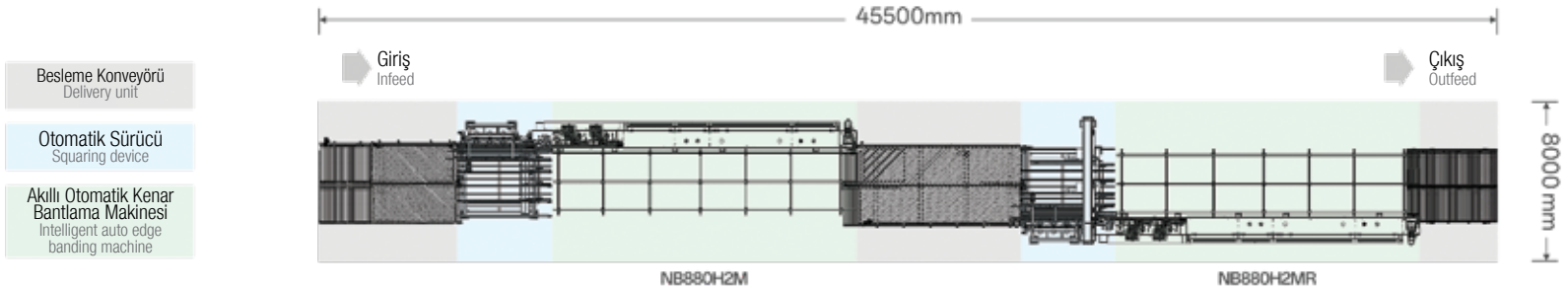
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NBL2711

Akıllı Tek Kenar Bantlama Hattı

Intelligent Single Sided Edge Banding Machine Line





Özellikler

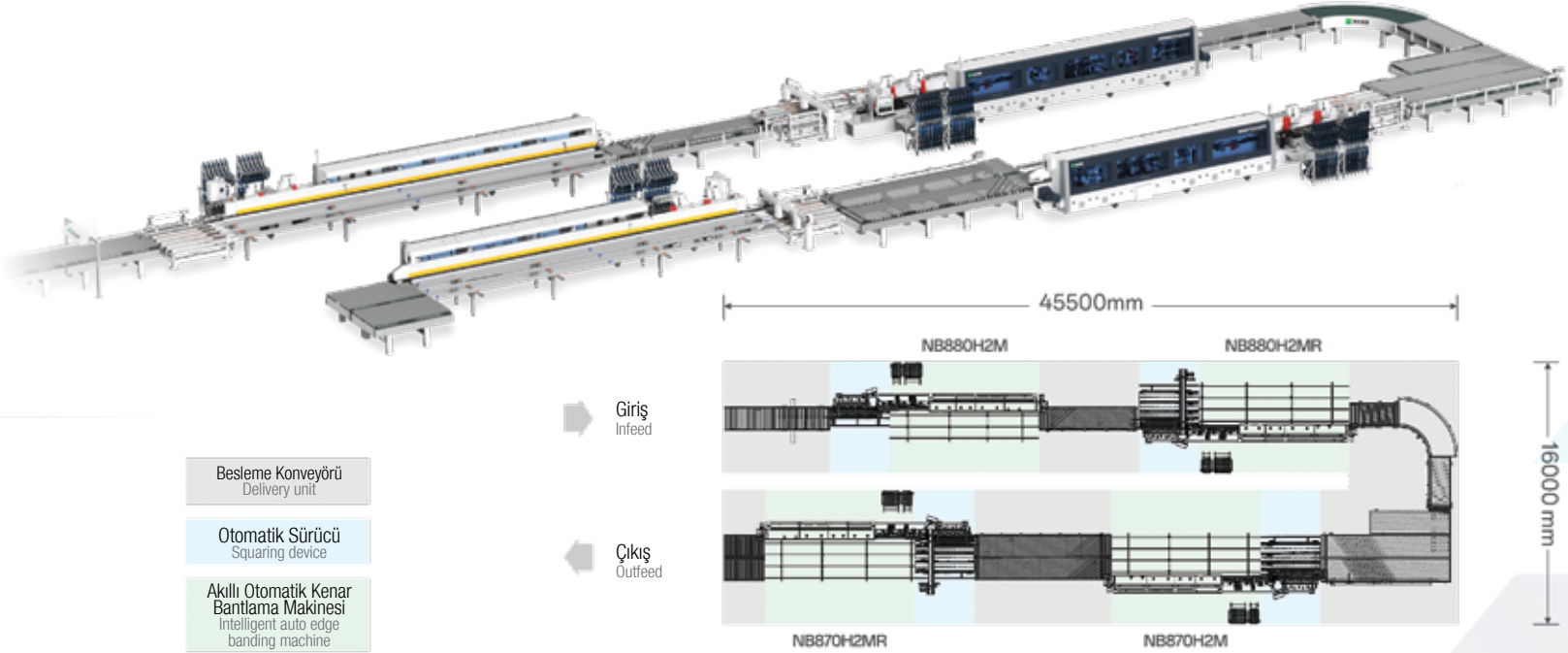
1. Tam servo konfigürasyon modelini benimser. Tüm hattın hızı 32 m/dakikaya ulaşabilir. Verimli ve akıllı çalışma sağlar
2. Besleme ve yanaştırma mekanizması ile donatılmıştır. Yüksek en-boy oranı ve iş parçası doğruluğunu garanti eder
3. Her cihaz, 12 kanallı servo bant besleme sistemi ile donatılmıştır. Kenar bantlama sırasında çeşitli renk taleplerini karşılayabilir
4. Minimum kenar bantlama boyutları: 150* 250mm ve 200*250mm. Maksimum kenar bantlama boyutu: 2800*1200mm'ye ulaşabilir

Highlights

1. Adopt full confiuration model, the speed of whole line can reach 32m/min, efficient and intelligent:
2. Equipped with a feeding squaring mechanism to ensure high aspect ratio and workpiece accuarcy;
3. Each device equipped with 12 roads servo taps feeding, which can meet the requirements of various colors when edge banding;
4. The min. edge banding size is 150*250mm, 200*250mm, and the max. edge banding size can reach 2800*1200mm;

NBL4791

Akıllı Tek Kenar Bantlama Hattı
Intelligent Single Sided Edge Banding Machine Line



Özellikler

1. Tam servo konfigürasyon modelini benimser. Tüm hattın hızı 40 m/dakikaya kadar çıkabilir, 32 m/dakikada verimli ve akıllı çalışma sağlar.
2. Besleme ve yanaştırma mekanizması ile donatılmıştır. Yüksek en-boy oranı ve iş parçası doğruluğunu garanti eder
3. Her cihaz, servo bant besleme sistemi ile donatılmıştır. Kenar bantlama sırasında çeşitli renk taleplerini karşılayabilir
4. Minimum kenar bantlama boyutları: 150*250mm ve 200*250 mm. Maksimum kenar bantlama boyutu: 2800*1200mm'ye ulaşabilir
5. Manuel veya otomatik (robot) yükleme ve boşaltma seçenekleri mevcuttur. Ayrıca ön ve arka bölümlerle bağlantı yapılarak tüm hattın otomasyonu sağlanabilir.

Highlights

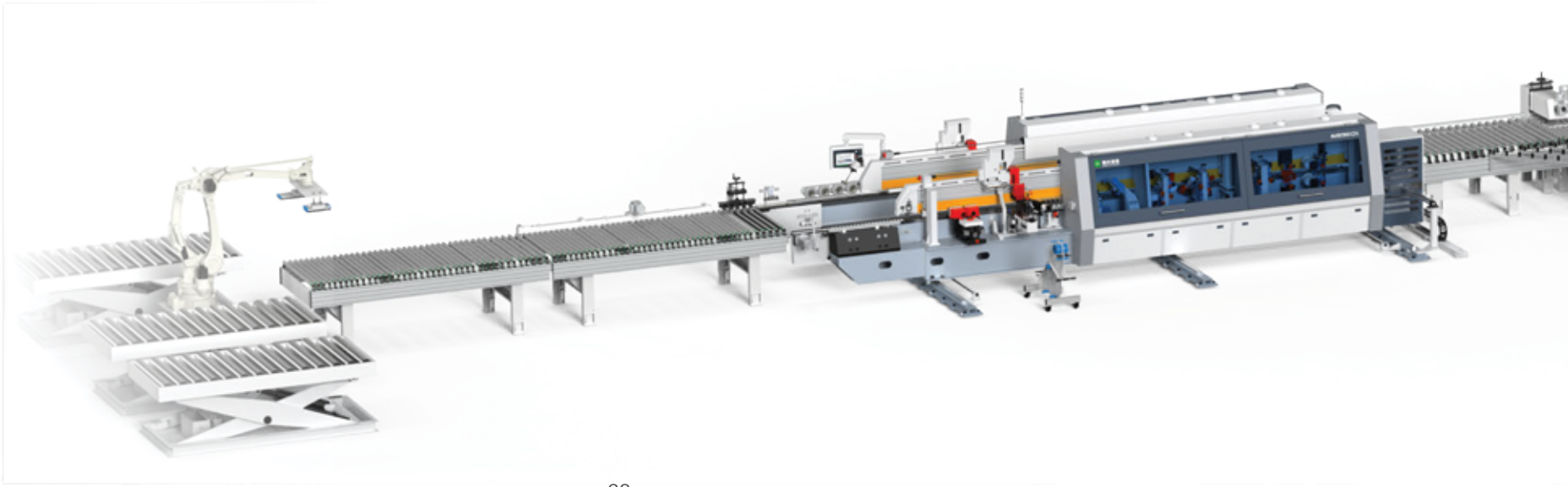
1. Adopt full confiuration model, the speed can reach 40m/min 32m/min, efficient and intelligent;
2. Equipped with a feeding squaring mechanism to ensure high aspect ratio and workpiece accuarcy;
3. Each device servo taps feeding, which can meet the requirements of various colors when edge banding;
4. The min. edge banding size is 150*250mm, 200*250mm, and the max. edge banding size can reach 2800*1200mm;
5. Can choose manual or automatic (robot) loading and unloading, and it can also be connected with the front and rear sections to to realize the automation of the whole line.

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Yüksek Hızlı Çift Kenar Bantlama Hattı
Hihg-Speed Double Sided Edge Banding Machine Line

Robot ile Yükleme Boşaltma Loading & Unloading with robot	Çalışma Parçası Sınıflandırılması Workpiece squaring	Servo Ayar Servo adjustment	Maksimum Hız 50m/Dk Max. Speed 50m/min









Çift Kenar Bantlama Hattı
Double Sided Edge Banding Machine Line

Robot ile Yükleme Boşaltma Loading & Unloading with robot	**Çalışma Parçası Sınıflandırılması** workpiece squaring	**Sol ve Sağdan Servo Ayarı** Servo adjustment for the distance of left and right side	**İşleme Prosedürü: Uzunlamasına-Enine** Lengthwise-crosswise

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NDL1700/NDL1800

Akıllı Delik Çalışma İstasyonu

Intelligent Drilling Work Station



Özellikler

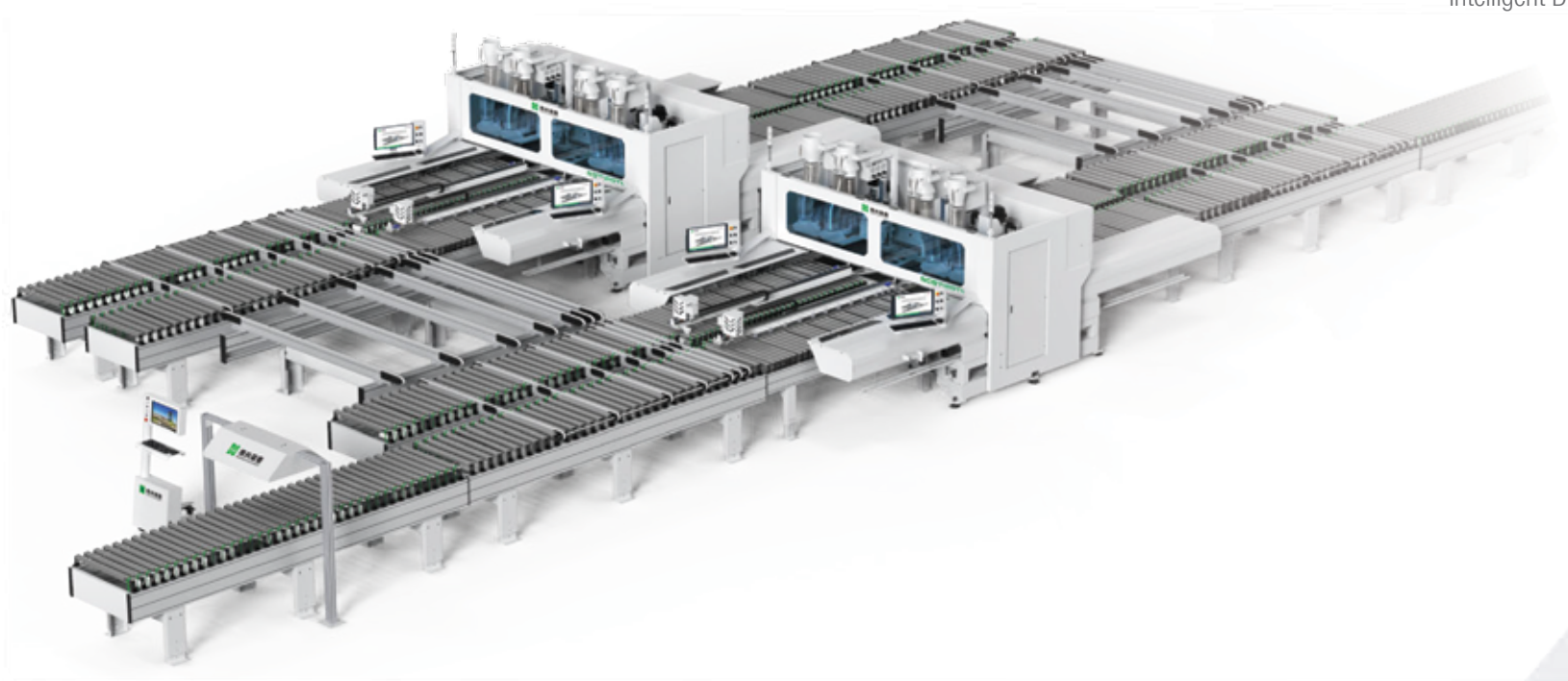
1. Merkezi besleme, otomatik tarama, otomatik dağıtım ve otomatik besleme.
2. Tüm makine için dakikada 9 adet işleme hızıyla yüksek işlem verimliliği.
3. Ekipmanın işlem durumunu görselleştirme ile izleyebilen bağımsız denetleyici
4. İş parçaları, işlem ve ekipman gibi çeşitli bilgileri otomatik kaydedebilme ve MES sistemlerine bağlanabilme
5. Daha fazla ekipmanla genişletilebilir iş istasyonları; büyük ölçekli üretim ihtiyaçlarına uygun iş istasyonlarına yükseltilebilir

Highlights

1. Centralized feeding, automatic scanning, automatic distribution and automatic feeding;
2. High processing efficiency, with a drilling processing speed of up to 9pcs/min for the entire machine;
3. Independent supervisor, wich can monitor the processing status of equipment trough visualization;
4. It can automatically record various information such as workpieces, processing, equipment, etc, and can also be connected to MES systems;
5. Expandable workstations, combined with more equipment, can be upgraded to workstations suitable for larger scale production needs.

NDL2800

Akıllı Delik Çalışma İstasyonu
Intelligent Drilling Work Station



Özellikler

1. Otomatik etiket tarama sistemi ile okunan parça bilgileri sayesinde parçalar otomatik olarak uygun çalışma istasyonuna yönlendirilir.
2. Yüksek verimlilik: Her vardiya için 900 parça/saat işleme kapasitesi.
3. Bağımsız denetleyici sayesinde tüm parçaların işlem durumu tek bakışta görülebilir.
4. Her makine uygun hat üzerinde veya bağımsız olarak kullanılabilir; bu sayede makine yönetimi ve bakımı kolaylaşır.
5. Bu tür çalışma ünitelerinin modüler tasarımı, Endüstriyel 4.0 üretim hattını oluşturmak için sıralama sistemine veya kenar bantlama çalışma istasyonuna kolayca bağlanabilir.

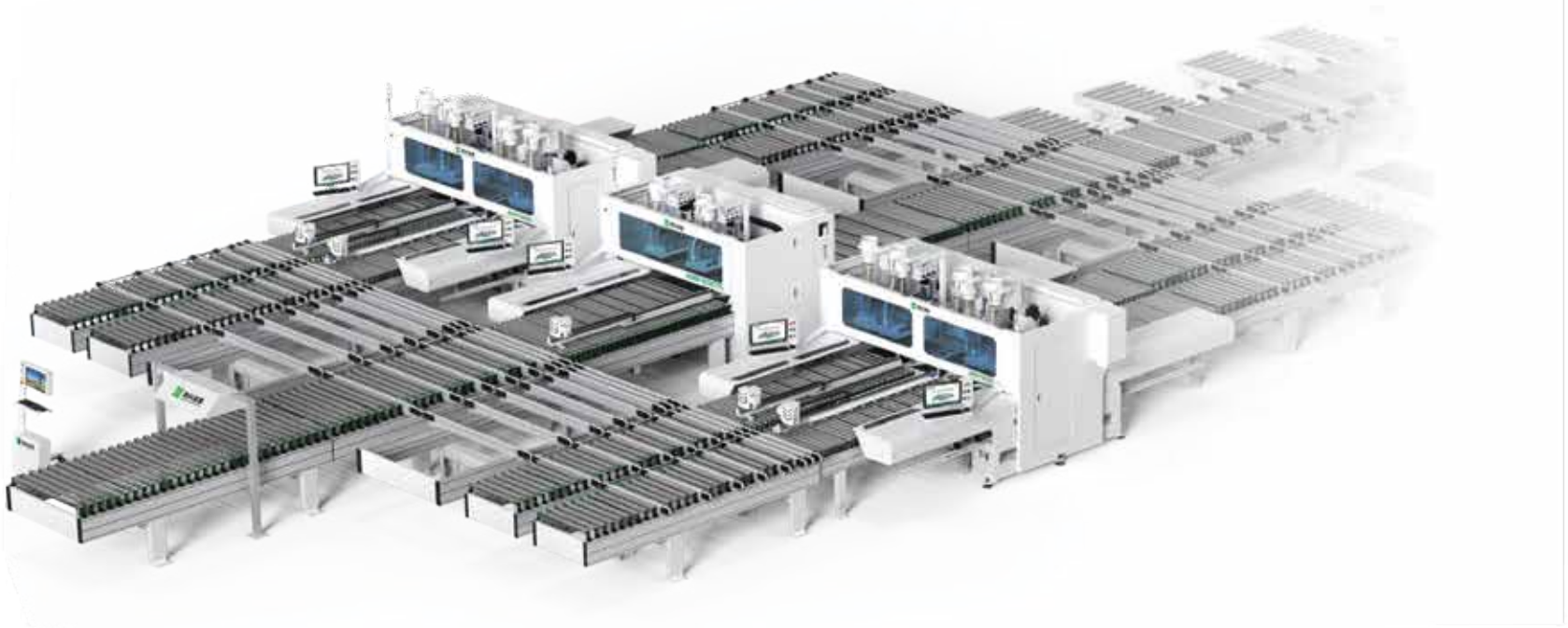
Highlights

1. Through the processing info read by auto label scanning system, boards can be allocated to proper working station automatically;
2. Higher efficiency, 900pcs/h for each shift;
3. Independent supervisor makes all boards processing status available at a glance;
4. Each machine can be used in line or individually, simplify the machinesmanagement or maintenance;
5. Modular design of such work cell is easy to link to sorting system or edge banding work station to build Industrial 4.0 production line.

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NDL1227

Akıllı Delik Çalışma İstasyonu
Intelligent Drilling Work Station



Özellikler

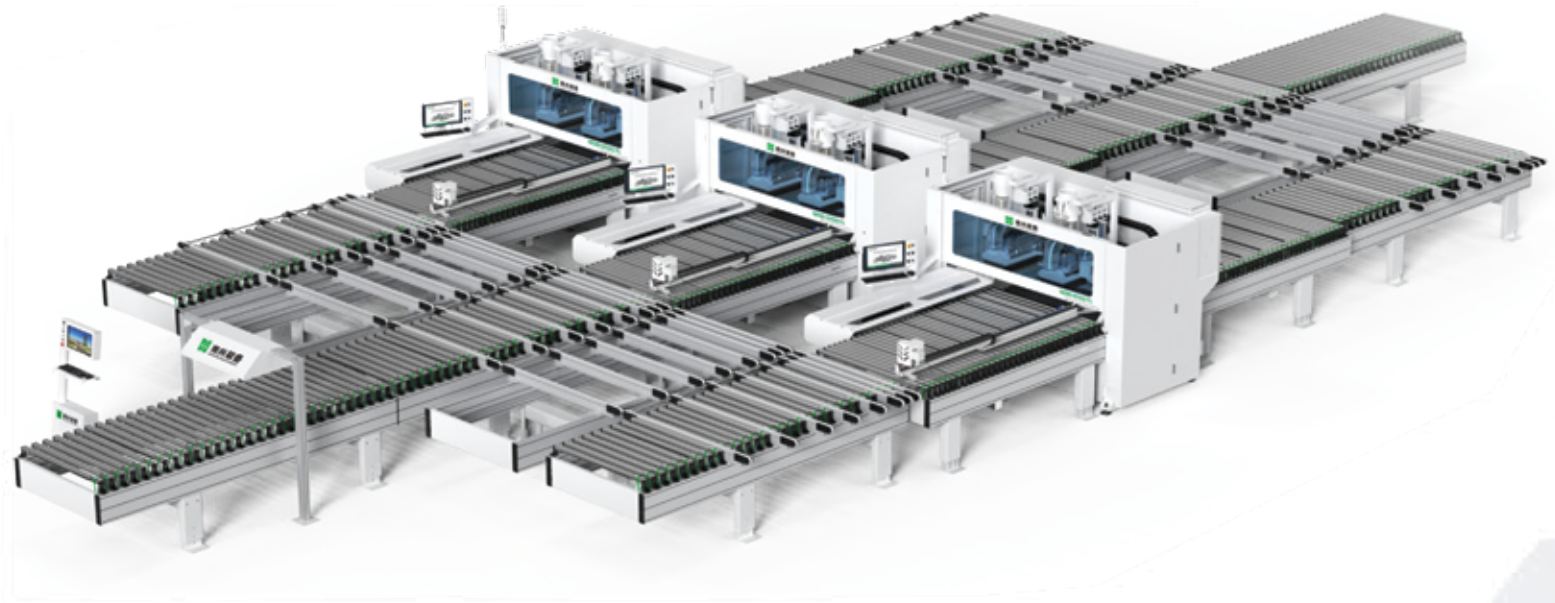
1. Otomatik tarama ve besleme; iş parçası işlemi ve ekipman durumuna göre delme yollarının otomatik tahsisi ile yüksek verimlilik.
2. Bağımsız denetleyici, delme ve sınıflandırmanın entegre yönetimi; her istasyonun çalışma durumu, işlem ilerleyişi ve iş parçası durumu izlenir.
3. Ayrı bir kontrol olmadan otomatik sınıflandırma, işlem sonrası sınıflandırma otomatik tamamlanır, böylece alan tasarrufu sağlanır ve işçilik maliyetleri azalır.
4. Manuel veya Robot ile yükleme yapılabilir. Otomatik tarama ve besleme sistemi tarafında okunan parça bilgileri sayesinde, parçalar otomatik olarak uygun çalışma istasyonuna yüksek verimlilikle tahsis edilir.

Highlights

1. Automatic scanning of feeding, automatic allocation of drilling paths according to workpiece process and equipment status, high efficiency;
2. Independent supervisor, integrated management of drilling end sorting, monitoring the running status of each station, the processing progress and status of workpieces;
3. Automatic sorting, without separate control, sorting can be complated automatically after processing, saving space and reducing labor costs;
4. It can be loaded manually or by robot, and can also be automatically connected with the front-end process to form a complate automated production line.

NDL3200

Akıllı Delik Çalışma İstasyonu
Intelligent Drilling Work Station



Özellikler

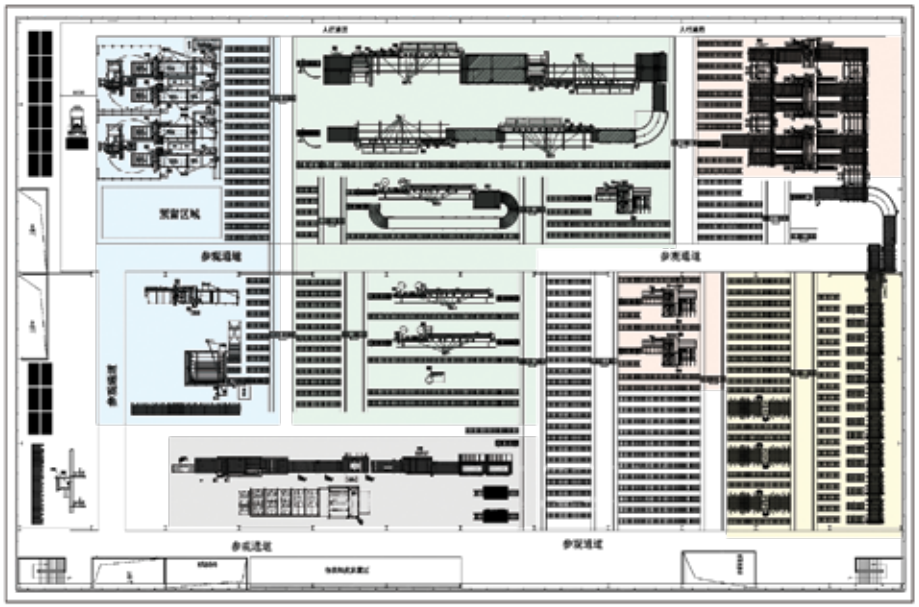
1. Her parçanın işleme durumunu görselleştirmek için bağımsız denetleyici.
2. Tek işlemde, 6 yüz delme, üst ve alt kanal açma yapılabilir.
3. Parçalar, gerçek zamanlı çalışma durumuna göre otomatik olarak uygun makinelere taşınır
4. 1+N makinelerin esnek kombinasyonu.
5. Parçaların işlenmesi, ekipman bilgileri gibi çeşitli verileri otomatik olarak kaydeder ve isteğe bağlı olarak MES sistemine bağlanabilir.

Highlights

1. Independent supervisor to visualize the machining status of each board;
2. 6 Sides drilling, top and bottom grooving and routing in one process;
3. Boards are transported to suitable machines according to real-time working status automatically;
4. Flexibly combine 1+N sets of machines;
5. Automatically record various information such as boards, processing, equipment, etc, and can also be connected to the MES system (option).

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Akıllı Fabrika Çözümleri
Smart Factory Solution



Ölçülendirme Alanı
Sizing area

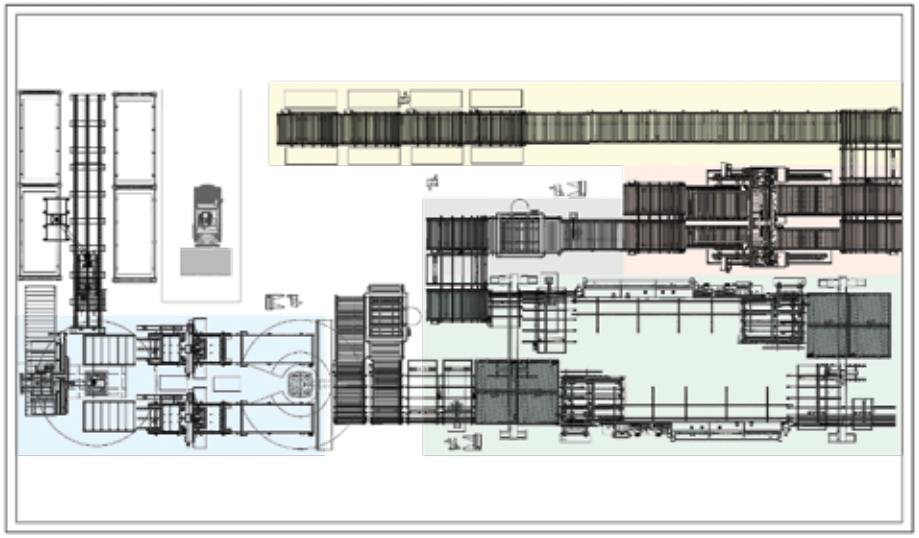
Kenar Bantlama Alanı
Edge bander area

Delik Alanı
Drill area

Sınıflandırma Alanı
Sorting area

Paketleme Alanı
Packing area

Akıllı Fabrika Çözümleri
Smart Factory Solution



Ölçülendirme Alanı
Sizing area

Kenar Bantlama Alanı
Edge bander area

Delik Alanı
Drill area

Sınıflandırma Alanı
Sorting area

Paketleme Alanı
Packing area

Akıllı Fabrika Çözümleri
Smart Factory Solution

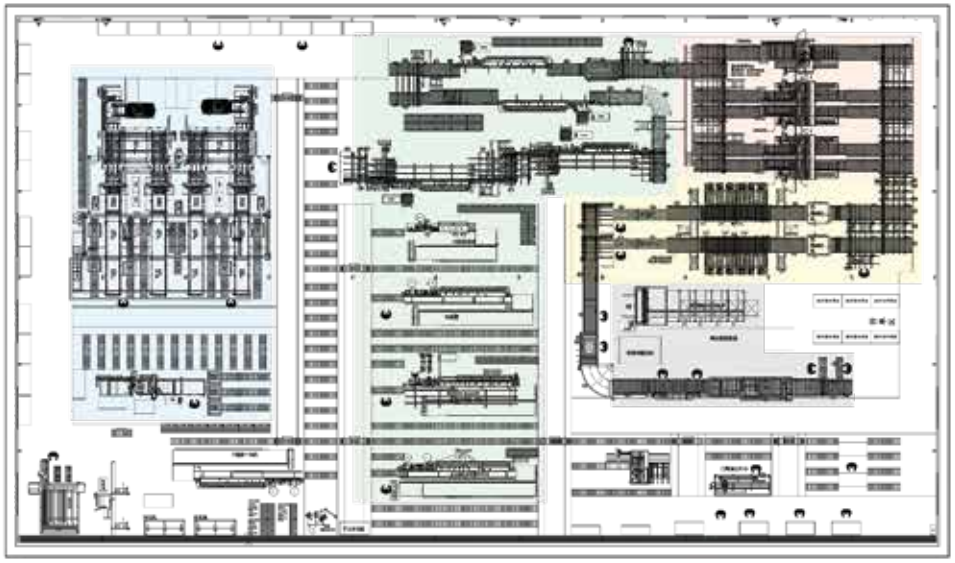
Ölçülendirme Alanı
Sizing area

Kenar Bantlama Alanı
Edge bander area

Delik Alanı
Drill area

Sınıflandırma Alanı
Sorting area

Paketleme Alanı
Packing area



Akıllı Fabrika Çözümleri
Smart Factory Solution

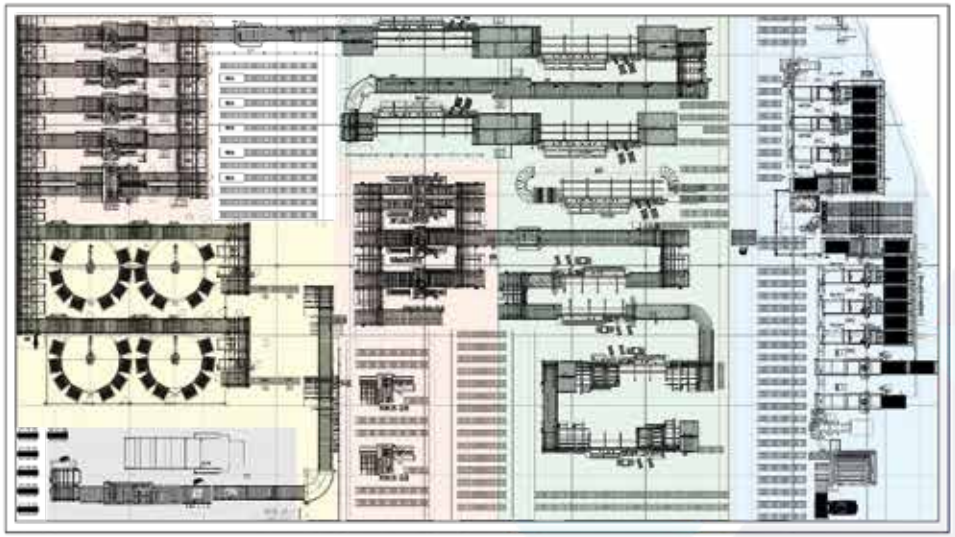
Ölçülendirme Alanı
Sizing area

Kenar Bantlama Alanı
Edge bander area

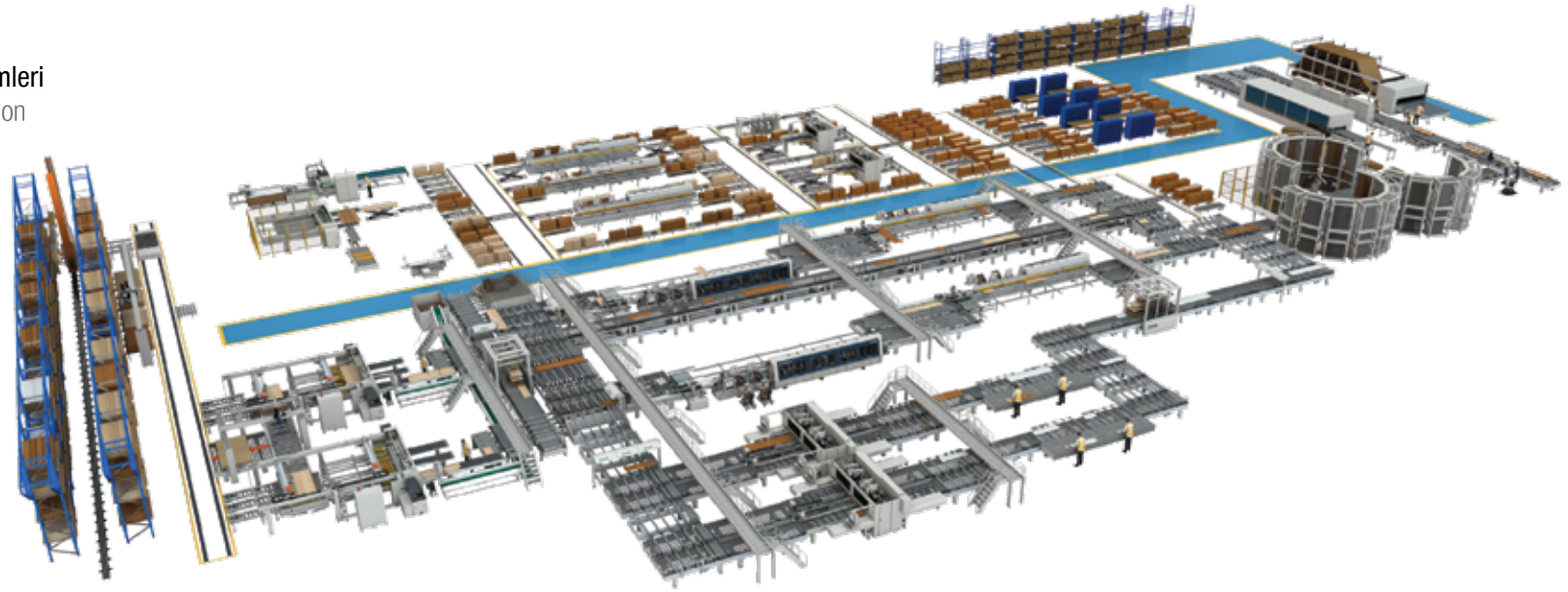
Delik Alanı
Drill area

Sınıflandırma Alanı
Sorting area

Paketleme Alanı
Packing area



Akıllı Fabrika Çözümleri
Smart Factory Solution



Akıllı Endüstriyel 4.0 Hat
Intelligent industurial 4.0 line

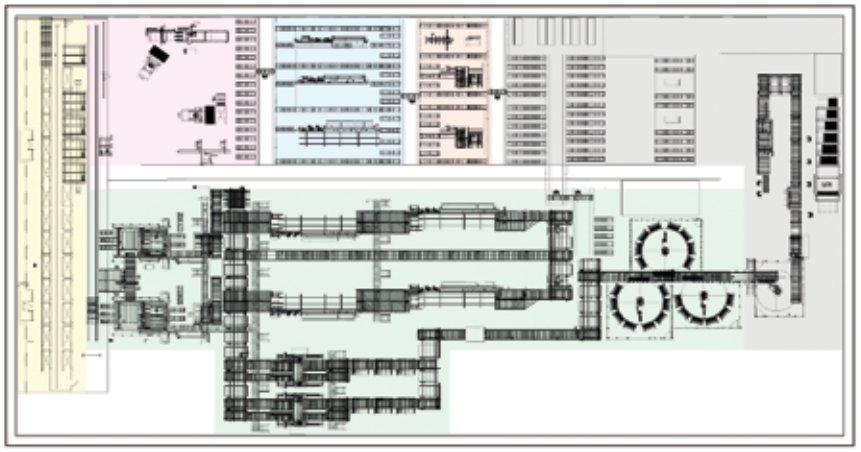
Ölçülendirme Alanı
Sizing area

Kenar Bantlama Alanı
Edge bander area

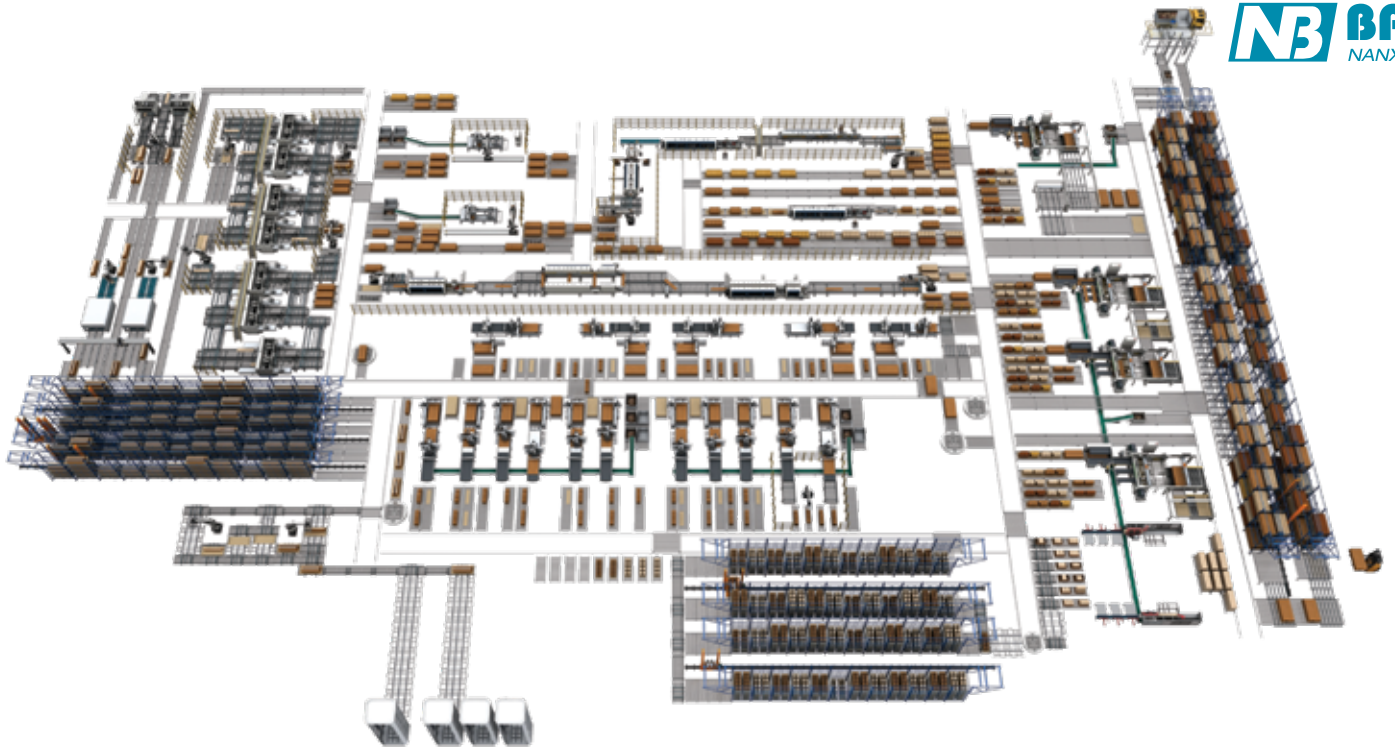
Delik Alanı
Drill area

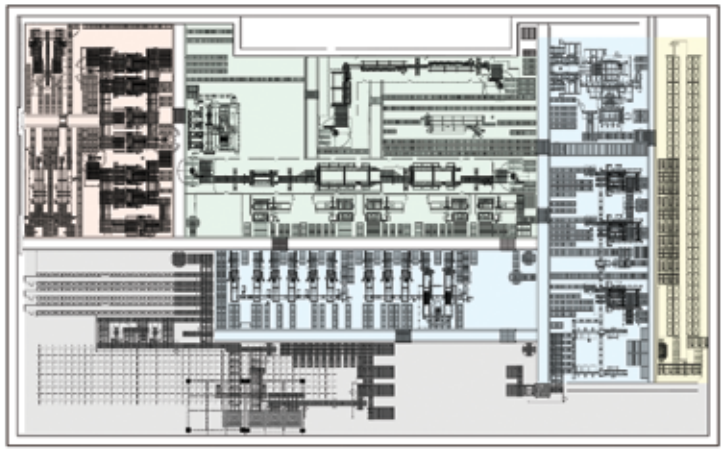
Akıllı Yatay Sınıflandırma Sistemi
Intelligent horizontal storage system

Sınıflandırma & Paketleme Alanı
Sorting & Packing area



Akıllı Fabrika Çözümleri
Smart Factory Solution





- Ölçülendirme Alanı — Sizing area
- Kenar Bantlama Alanı — Edge bander area
- Delik Alanı — Drill area
- Akıllı Yatay Sınıflandırma Sistemi — Intelligent horizontal storage system
- Sınıflandırma & Paketleme Alanı — Sorting & Packing area

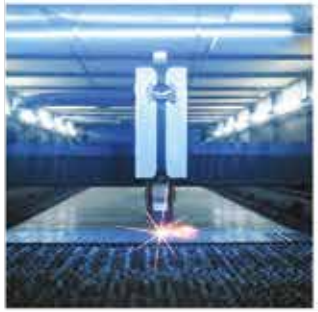
Üretim Merkezi
Manufacturing Center



















Montaj Hattı
Assembly Center








Showroom
Exhibition Center

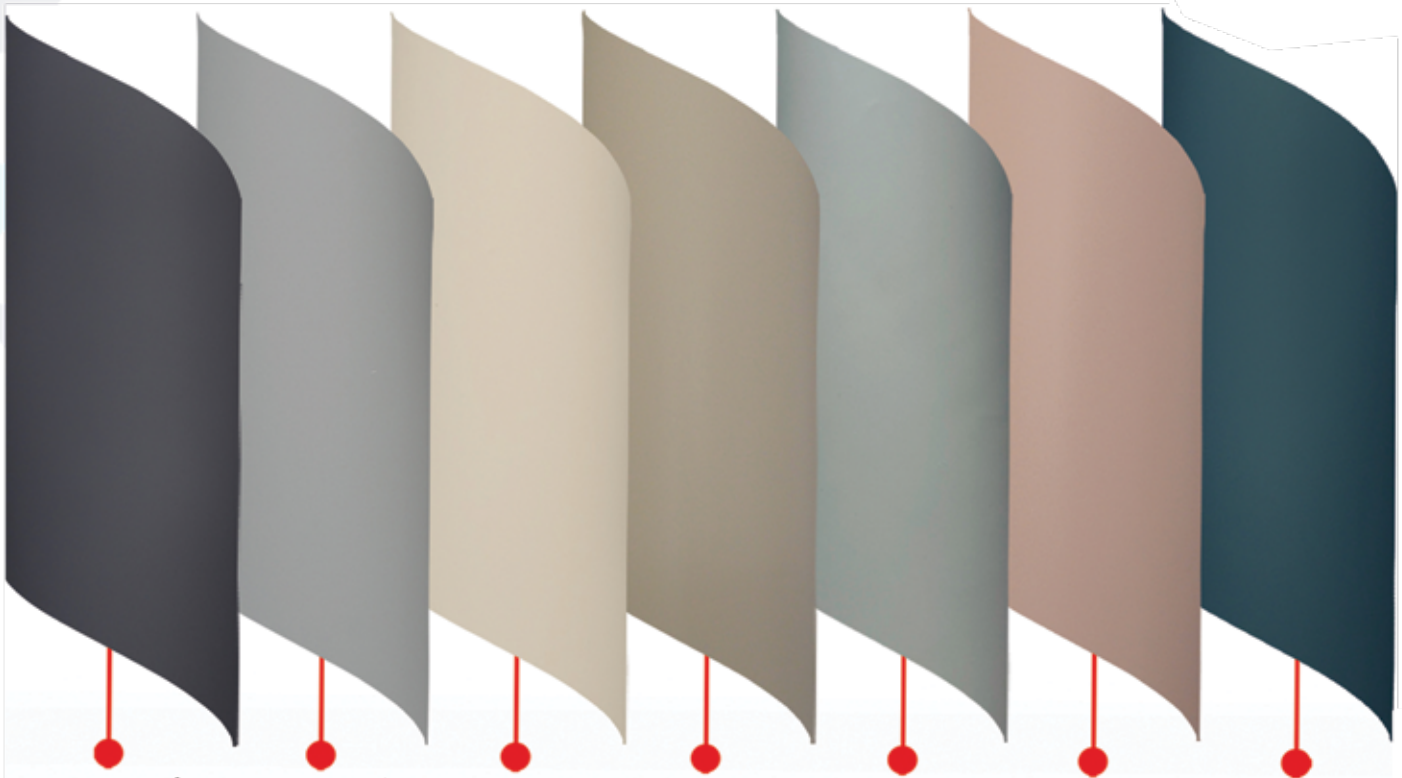







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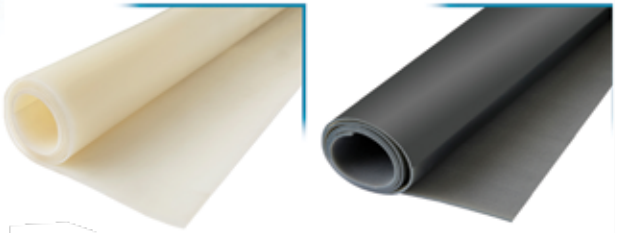
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Küçükbakkalköy Mah. Dereboyu Cad. No: 3A Brandium AVYM R5 Blok Kat: 6 Daire: 37-38-39 PK: 34750 Ataşehir - İSTANBUL

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NANXING TÜRKİYE TEK YETKİLİ SATICISI

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İnegöl Showroom: İl:BURSA, İlçe:İNEGÖL, Mahalle:HOCAKÖY, Cadde\Sokak:5655. SOKAK, Dış Kapı No:3, Ada:121, Parsel:2
Satış Gsm: +90 537 950 55 07 **Satış Gsm:** +90 531 724 03 62 **Teknik Servis / Gsm:** +90 537 314 03 65
444 8 670

Design By: Gesso Works